



Navigation



Extrusion 1-0-Wiki Pages

- [Main Page](#)
- [Best Papers](#)
- [Book Reviews](#)
- [Consultants Corner](#)
- [Extruder Software](#)
- [Extrusion Hints](#)
- [Safety](#)
- [Shop Tools](#)
- [Sponsors](#)
- [Technical Articles](#)

Search the Wiki

 »

Viewing/Creating

- [Random Page](#)
- [Create a new Page](#)
- [All Pages](#)
- [Categories](#)

Account Management

- [Login/Logout](#)
- [Language Selection](#)
- [Your Profile](#)
- [Create Account](#)

Administration

- [Administration](#)
- [File Management](#)

Brought to you by:

The SPE Extrusion Division Board of Directors



Start Up 1

Modified on Sunday, 01 February 2015 01:48 PM by [mpieler](#) Categorized as [Extrusion Hints](#)

[\(10\)](#) » [Brass Tools 1](#) » [Electric Screwdrivers](#) » [Start Up 1](#)

Vol 17 #1, Feb. 1990 - Start Up 1

When extruding a plastic material that is susceptible to degradation, it can be helpful to start running the clean extruder and die with a highly stabilized version of the plastic.

This will coat the extruder and die surfaces with a more degradation resistant material, and will reduce the chance of degradation problems. After 15 to 30 minutes, a switch can be made to the regular (not highly stabilized) plastic.

See also:

- [Melt blocking](#)
- [Start up 2](#)
- [Start up efficiency](#)
- [Start up help](#)
- [Start up timers](#)

Return to [Extrusion Hints](#)

Some of the icons were created by [FamFamFam](#) .