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Die Drool

Modified on Monday, 02 February 2015 12:49 PM by mpieler Categorized as Extrusion Hints (10) » Metering Pump » Sizing Extruder Drives » **Die Drool**

Die Drool
Vol. 25 #3, Dec. 1998

To prevent "DIE DROOL" first investigate root cause analysis in these areas:

1. Condition of lip of tool (i.e., sharp, highly radiused).

2. Die polish finish

3. What is die temperature? (Higher or lower than melt temperature of polymer?)

- Daniel Cykana, Bemis Mfg. Co.

See also:

- Die heaters
- Die lip buildup
- Dissimilar metals
- Improved dies

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