

Using AI to Cut Costs and Maintain Flammability Compliance in Polyurethane Foams

THE MULTI-DIMENSIONAL POLYMERS CHALLENGE



Competing Performance Objectives

Balancing thermal conductivity, flammability and density.

Evolving Regulatory Landscape

Adapting to restrictions on chemicals like PFAS and phthalates while meeting safety standards

Sustainability Mandates

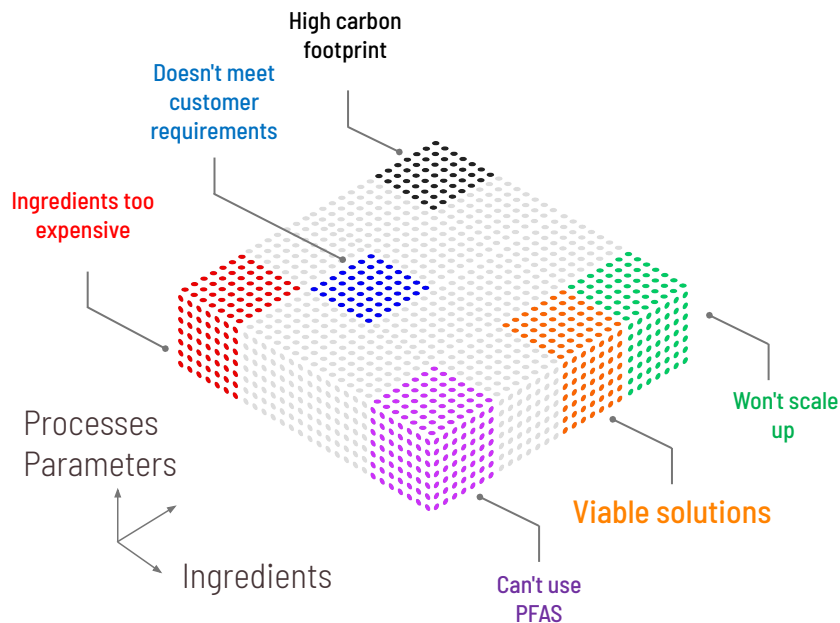
Meeting targets for recycled content and growing demand for compostable alternatives

Supply Chain Volatility

Managing disruptions and mitigating rising raw material costs through innovation

TRADITIONAL WORKFLOWS

- You can't test everything
- Teams that rely on intuition alone narrow the space too early
- Weak candidates survive too long, strong candidates arrive late



You can explore all options using AI

"In learning this field, we're always told that while our goals are **faster, better, cheaper**, we'll only ever be able to get two of the three. With ML, there is now potential to get all three"

– Senior R&D Scientist

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SPEEDY STARTER FORMULATIONS AND MORE EFFICIENT TESTING

- A multinational developer and manufacturer of polyurethanes that are regulated and need to pass stringent flammability tests before getting market approval.
- Their products cover a wide range of applications with different requirements and allowed ingredients.

The Objectives

- Establish an **accelerated development** framework, speeding up the creation of starter formulations.
- Transform a starting formulation into a formulation capable of **passing ASTM E-84**.
- Reduce the number of **large scale fire tests** needed to create a compliant product.
- Deepen **materials understanding** of the complex chemistry involved.



SPEEDY STARTER FORMULATIONS AND MORE EFFICIENT TESTING

The Process

- An AI model to predict structural stability, insulation and flammability properties was developed.
- The formulation team has learned how to use the model to predict starter formulations for different applications by changing the allowed ingredients and target properties.
- A model was created to predict the results of the large-scale flammability tests, based on small scale tests.



Small Scale Tests



ASTM E-84

First Win

"In the old workflow, it took a chemist 6 months to come up with a starter formulation. With the platform, they can get a starter formulation on day 1."

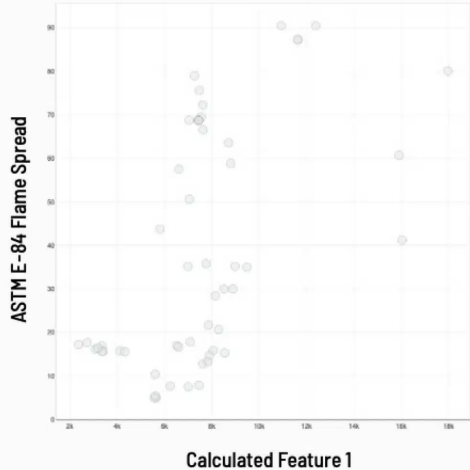
R&D Technical Manager



SPEEDY STARTER FORMULATIONS AND MORE EFFICIENT TESTING

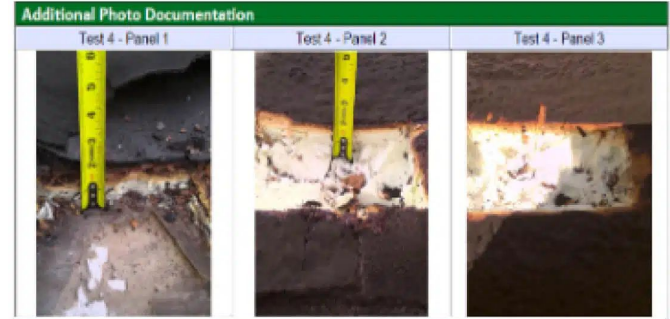
The Outcome

The connection between bench-top and large-scale tests is now better understood and **fewer large scale tests fail**.



Better understanding of what features can be used to predict flame spread.

Better Predictions of whether formulation will fail large scale fire test.



Condition	ASTM E-84 FSI	ASTM E-84 SDI
Prediction	15.56 +/- 5	457.53 +/- 40
Actual	15	450

BUILT FOR SCIENTISTS, NOT DATA SCIENTISTS

Ease of use matters because adoption matters



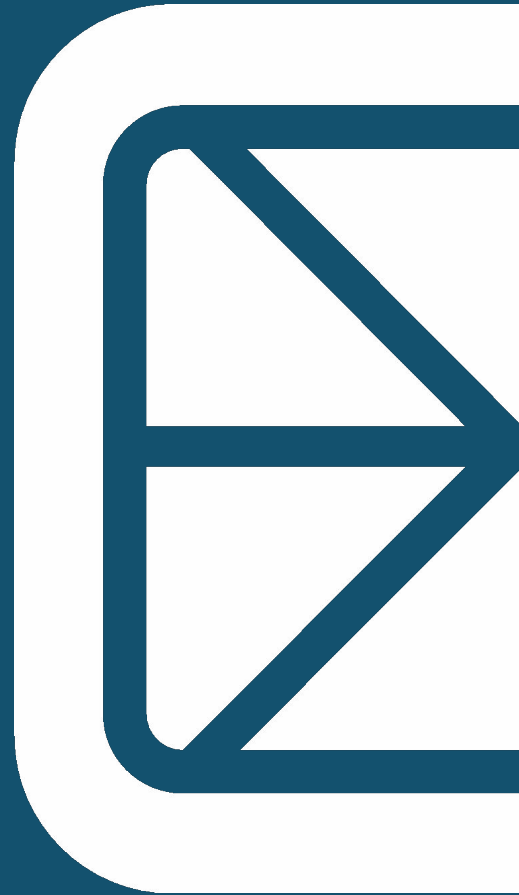
"The great thing about the platform is you don't have to be a data scientist to use it. The vast majority of the people using it are just my regular chemists and formulators."

**David Cranfill, Technology & Innovation Director,
Huntsman Polyurethane**

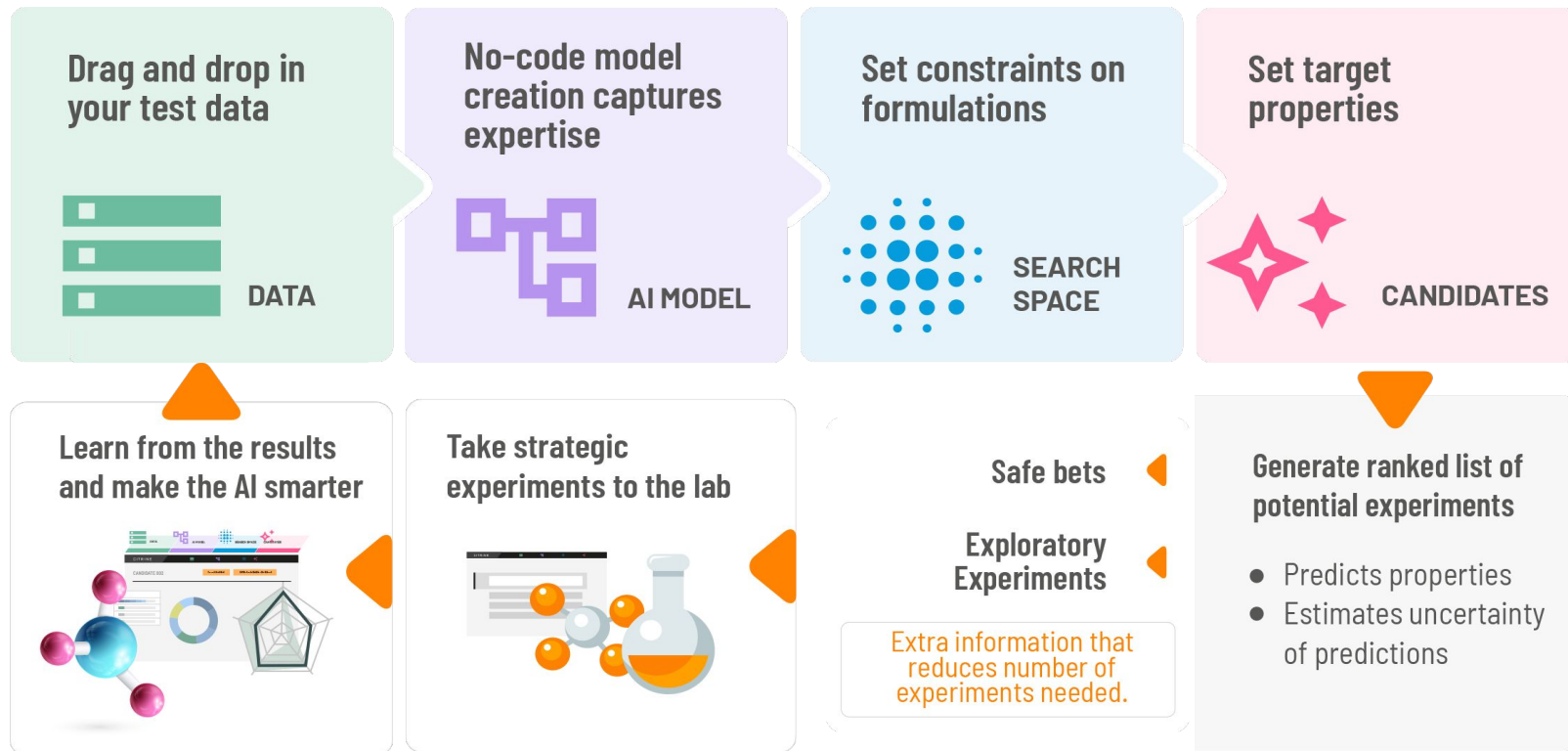
Practical implication for R&D managers: your team can start with the data they already have, then build confidence through a focused technical win.



How does this work?



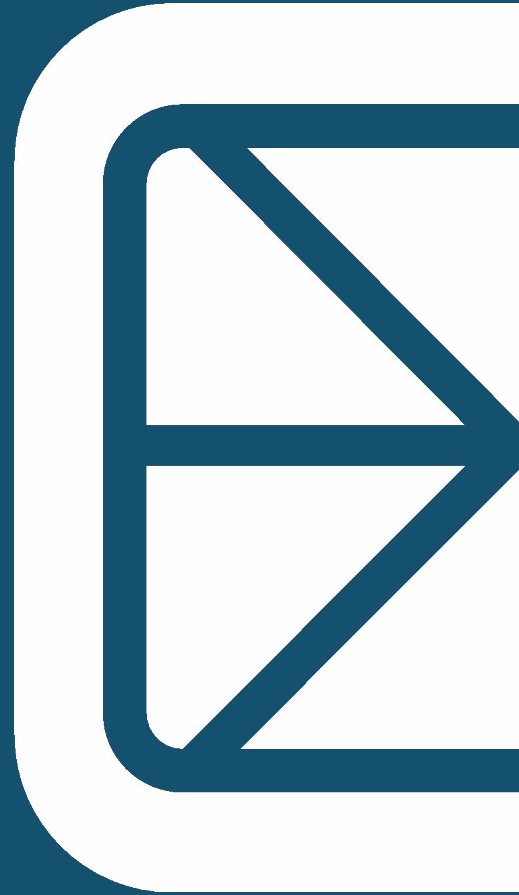
Iterative AI-driven Experimentation Workflow



DEMO



Our tips

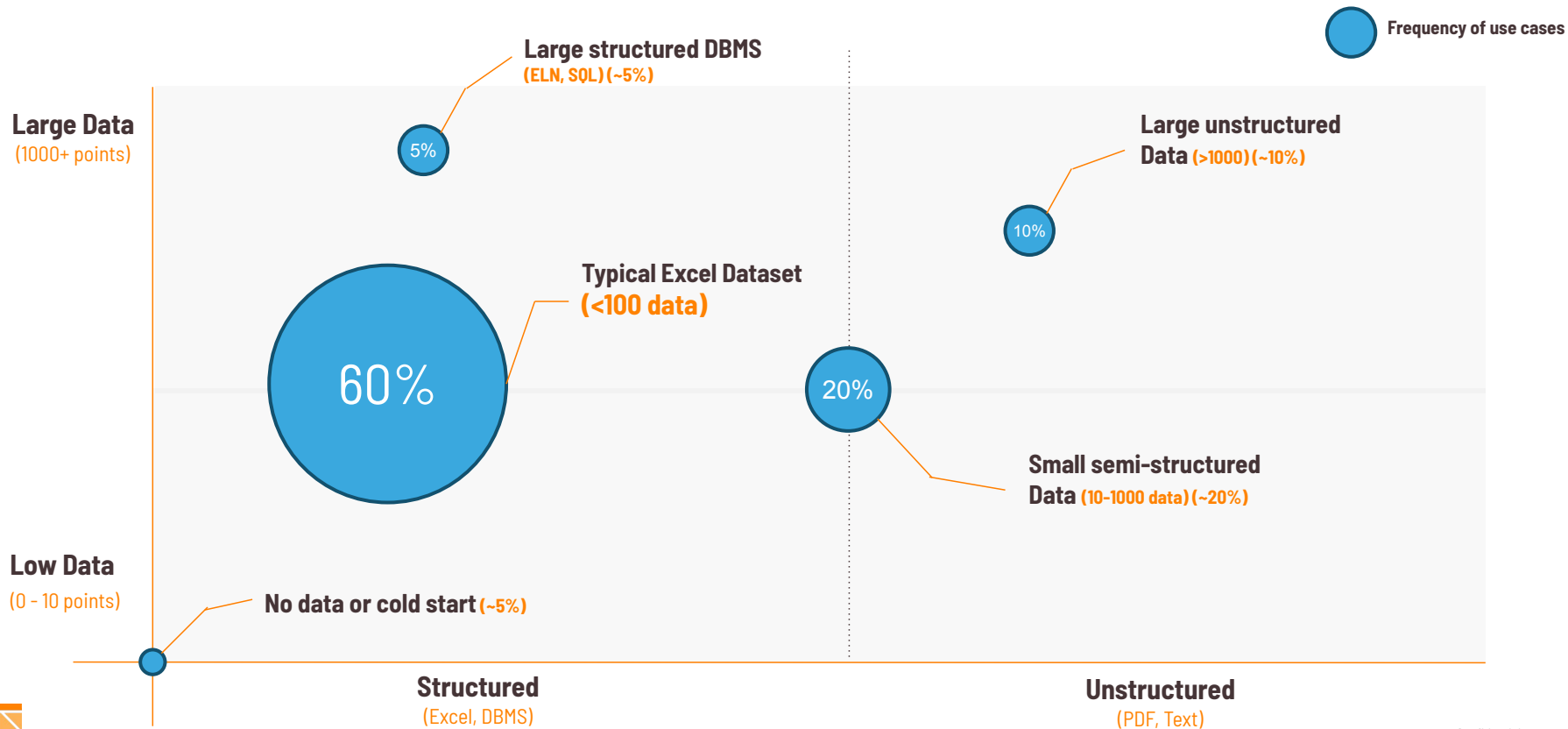


EVERYTHING STARTS WITH DATA

But you don't need as much as you think

The thing that I liked about Citrine is you do not need a huge amount of data to get started.

David Cranfill, Technology & Innovation Director, Huntsman Polyurethanes



HOW TO GET AN EARLY WIN

Do not start with a massive data project

01

Pick one formulation problem

Choose one bottleneck with clear business value, such as fire-test reduction or ingredient-cost pressure.

02

Use the data you already have

Messy historical and bench data are enough to start ranking better experiments.

03

Constrain the search space

Set practical ingredient, process, and compliance boundaries before modeling.

04

Scale after a technical win

Build trust through one project, then expand to adjacent foam families or test workflows.



CITRINE CUSTOMERS DELIVER RESULTS AT SCALE



Currently on our platform each month

380

Projects worked

550

AI models deployed

70,000

Experiment suggested

Start now

6.5 days

to first experiment suggestions

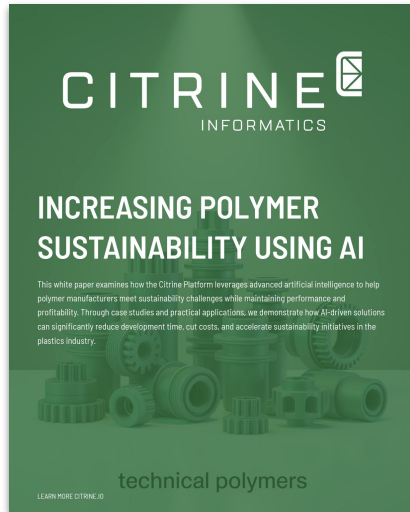
25 weeks

to first technical win

Median values



MORE RESOURCES ON AI AND PLASTICS



Revolutionizing The Use Of Fire Tests

Reducing time and cost of closed-cell polyurethane foam development

Customer **HUNTSMAN**
BUILDING SOLUTIONS

Executive Summary

Huntsman Building Solutions used the Citrine Platform to:

- Reduced reliance on full-scale fire testing
- Shortened development time
- Delivered a high-performing, sprayable, and regulation-compliant foam.

Objectives

Meeting regulations relating to flammability is key for Huntsman, but large scale fire tests (such as ASTM E84) are complex, expensive and time consuming as they are carried out off site by an independent tester. They are an important part of regulatory testing for a product certification and a big milestone in R&D. The are carried out after fine-tuning of the formulation once the team are confident based on small scale fire tests run internally and the testing of other important properties.

Huntsman wanted to:

- Establish a development framework that marries deep chemical understanding with rapid data-driven iteration.
- Transform a starting formulation into a formulation capable of passing ASTM E-84.
- Reduce the number of large scale fire tests needed to create a compliant product.
- Deepen materials understanding of the complex chemistry involved.

Goal: Transform starting formulation A1002 so that it is compliant



Contact us to get a copy of the paper info@citrine.io

