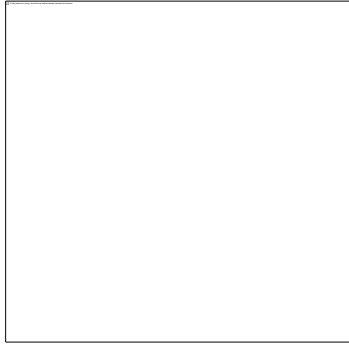
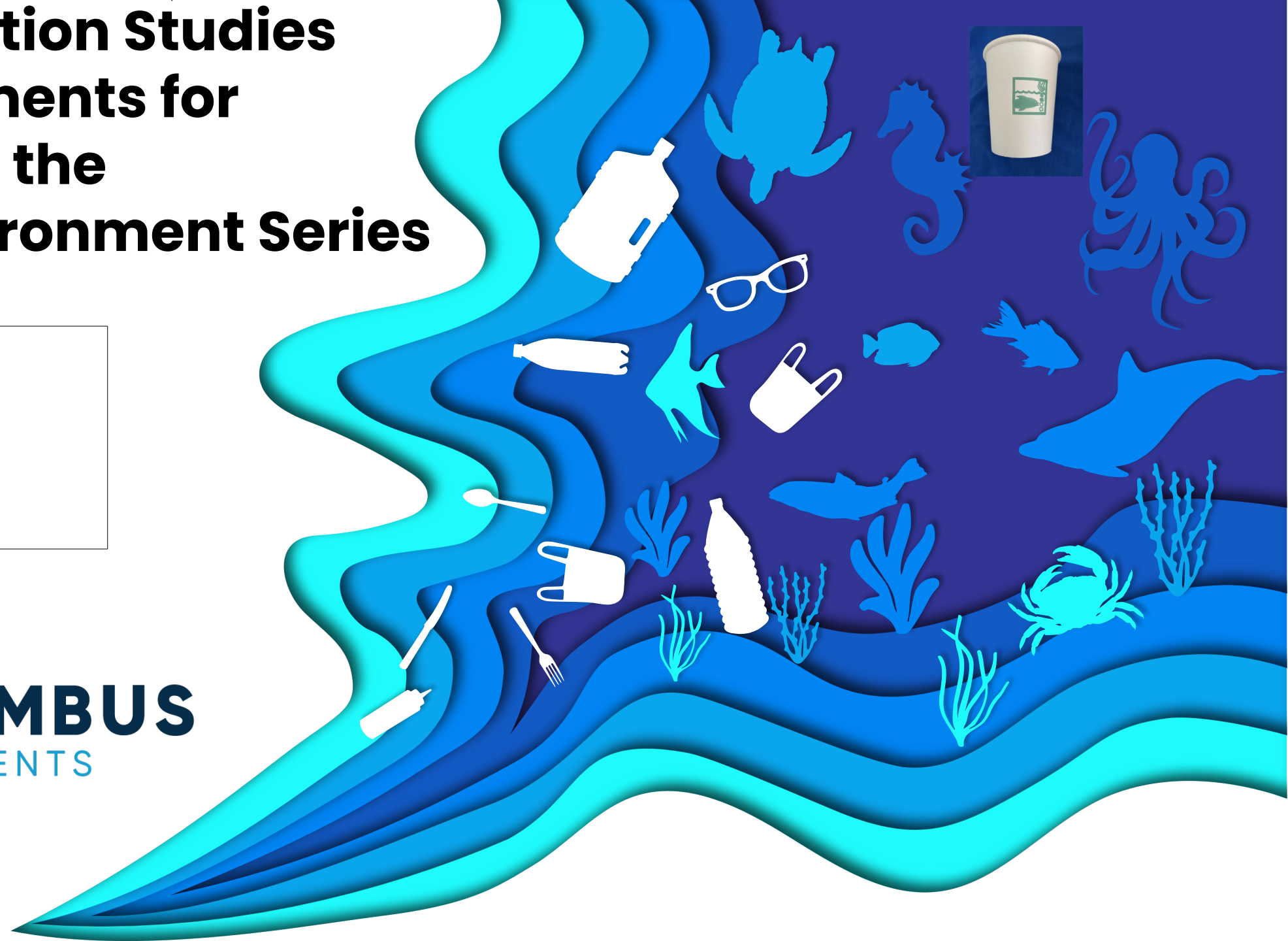


Biodegradation Studies and Experiments for Materials in the Marine Environment Series

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Biodegradation Studies and Experiments for Materials in the Marine Environment Series

Part 1: A Tiered Approach for Studying Polymers in the Marine Environment: Criteria, Best Practices and Test Methods

June 21st, 2023 | 11aEST 5pCET

Speakers:



Jo Ann Ratto, D. Eng.
Adjunct Faculty

University of MA Lowell,
Plastics Engineering



Chris Thellen, Ph.D.

Product Development
Engineer
Endurans™ Solar (Worthen
Industries).



Biodegradation Studies and Experiments for Materials in the Marine Environment Series

Part 2: Status of Current ASTM / ISO Standards, Specification and Research Studies in the Marine Environment

July 19th, 2023 | 11aEST 5pCET

Speakers:



Linda Amaral-Zettler,
Ph.D.
Research Leader
NIOZ Royal Netherlands
Institute for Sea Research



Biodegradation Studies and Experiments for Materials in the Marine Environment Series

Part 3: New State of the Art Laboratory / Facility for Investigation of Materials in the Marine Environment

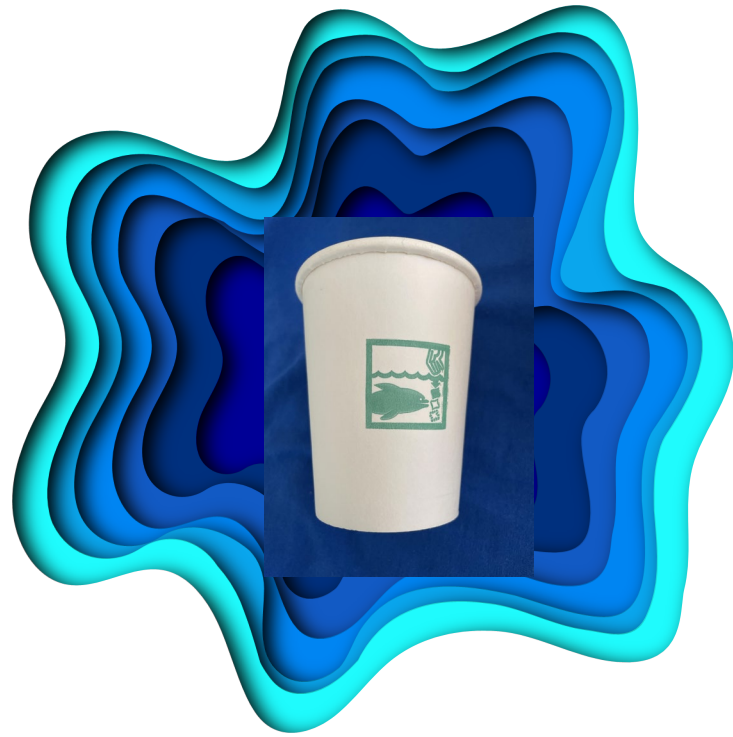
August 16th, 2023 | 11aEST 5pCET

Speakers:



Micheline Labrie, Ph.D.
Science Lead & Manager/Co-principal Investigator
University of Massachusetts Dartmouth
(UMassD)





Part 1: A Tiered Approach for Studying Polymers in the Marine Environment: Criteria, Best Practices and Test Methods

Outline



Marine Debris – Global Problem

- Global plastics waste examples



Biodegradable Polymers

- What are they?
- Historical Work Targeting Biodegradables for the Ocean
- Polymers that degrade in the marine environment
- Is there value to use for waste reduction?
 - Possible solution to marine debris?



Testing for Biodegradable Polymers

- Tier 1, Tier 2, Tier 3 Methods for Biodegradation
- Disintegration
- Toxicity



Questions for Panel



Marine Debris A Global Problem

An underwater photograph showing two clear plastic bags floating in the water. The water is a deep blue color, and the scene is lit from above, creating ripples on the surface. The bags are translucent and appear to be floating near the surface. One bag is larger and more crumpled, while the other is smaller and more rectangular.

By 2025, 250 million tons of plastics in the oceans

By 2025, 250 million tons of plastics in the oceans



1 lb. of plastic



3 lbs. of fish



Yamuna River in New Delhi



Bulgarian Reserve





Henderson Island





Henderson Island





Henderson Island



Crabs make homes in plastic containers



Green turtle entangled in fishing lines



Plastic items accumulated along the tide line



Arctic Ocean



Wildlife Everywhere

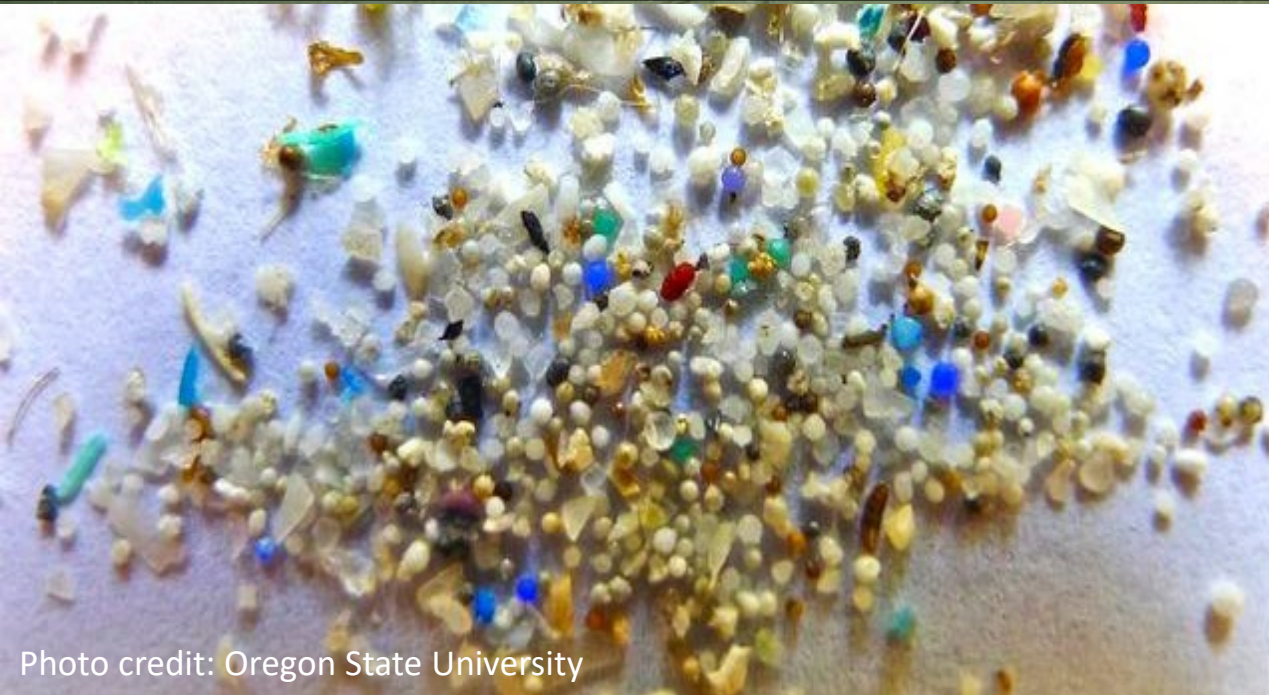


Photo credit: Oregon State University



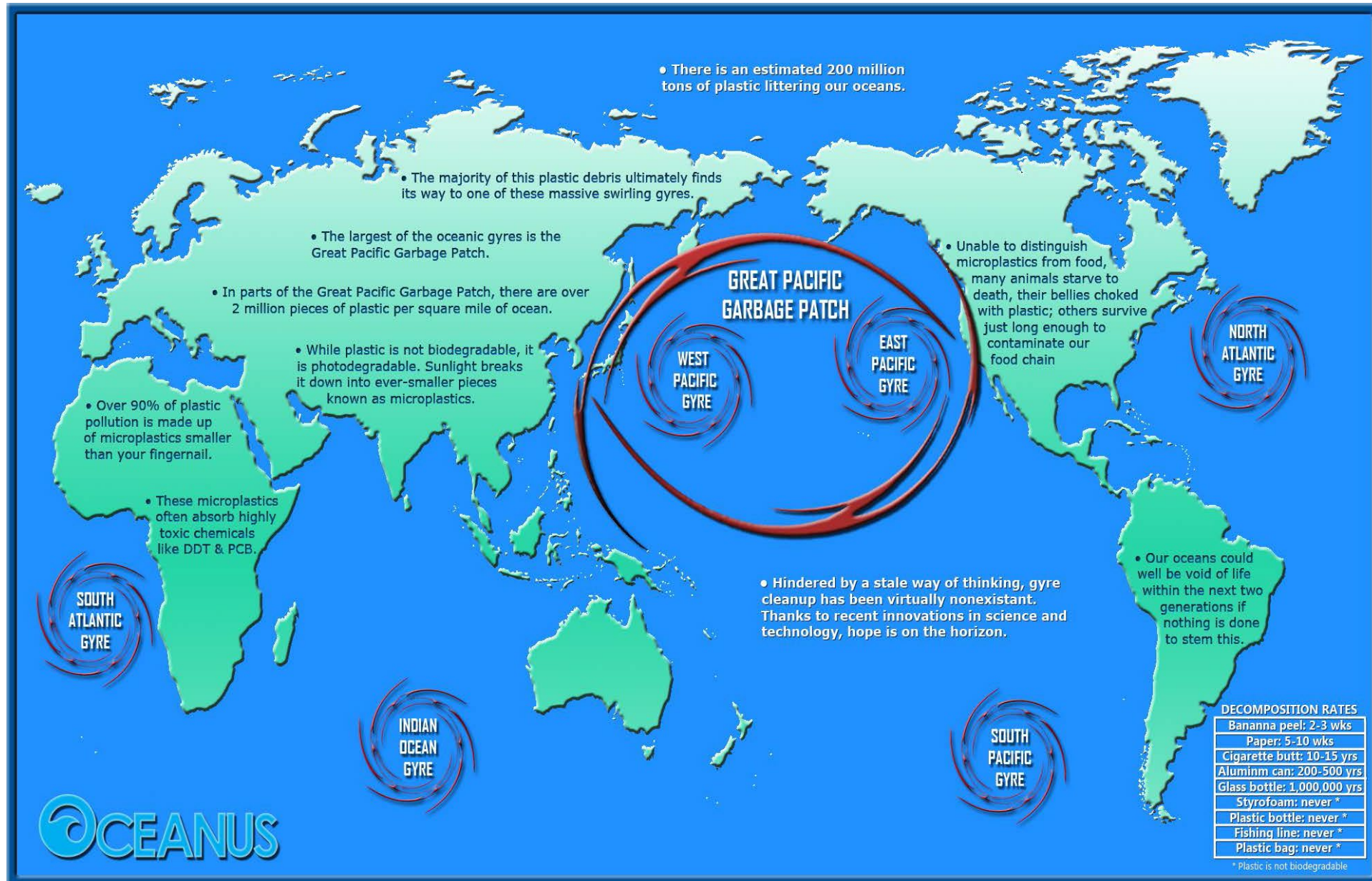
Photo Source: Greenhouse Carbon Neutral; Nature, 2013

“DEAD WHALE, 220 POUNDS OF DEBRIS INSIDE, IS A ‘GRIM REMINDER’ OF OCEAN TRASH”

- ***“The sperm whale washed up on a Scottish beach with a stomach full of rope, netting and plastic. “What was unusual in this case was the sheer volume,” a local expert said.” ----- The New York Times.***

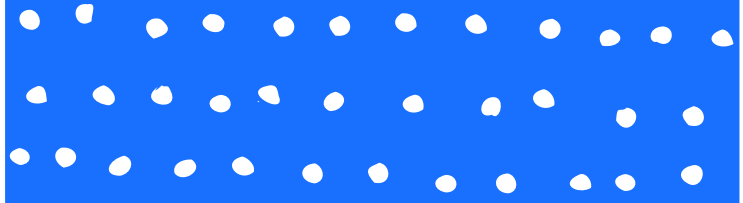
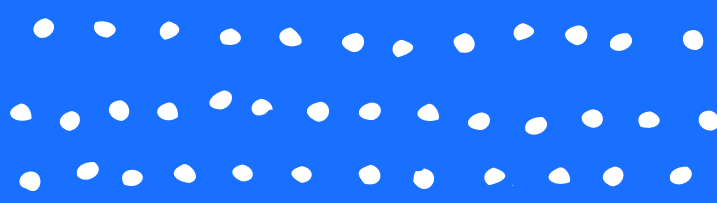


Garbage Patches in the Oceans



**By 2050, our Earth will
have 33 billion tons of
plastics debris**





Biodegradable Polymers

What are they?

Definition:

- **Biodegradable Polymer:** A material which can be metabolized by microbes as a food source resulting in carbon dioxide, water and new cell material as end products.
- **Biodegradability:** Assessed by determining the proportion of polymer-C converted to biogas-C. The percent of theoretical gas production, expressed as a fraction of the measured or theoretical carbon content of the test material, is reported as a function of time.

Historical Work Targeting Biodegradables for the Ocean

Goal: Develop novel plastics that seek to reduce the burden of waste generated at sea.

Biodegradation Studies in cooperation with:
Woods Hole Oceanographic Institution, US Navy, US Army, Universities and Industry

Certified Biodegradation Laboratory  

Army obtained (December 2012) an ISO 17025 audit that led to certification from UL Environmental Inc. for testing of biodegradation, toxicity and disintegration of polymers in the marine environment in accordance with American Society for Testing and Materials (ASTM) (ASTM D7081, Standard Specification for Non-Floating Biodegradable Plastics in the Marine Environment)
Army was also certified by the Biodegradable Products Institute (BPI) for these methods/specification. (2007-2012)

Interlaboratory Study with ASTM Method

“Test Method For Weight Attrition of Plastic Materials in the Marine Environment by Open System Aquarium Incubations” Four Laboratories participated in an Interlaboratory study using the same positive and negative controls and biodegradable polymers to determine rate of weight loss as function of time in different ocean environments (Locations: MA, CA, RI, FL)



Historical Work Targeting Biodegradables for the Ocean

Applications:

- Straws
- Trash bags
- Blow Molded Bottles
- Utensils
- Dinner Ware – plates, bowls, trays
- Coated Paper
- Cups – Coated Cups
- Variety of materials for collaborative research projects



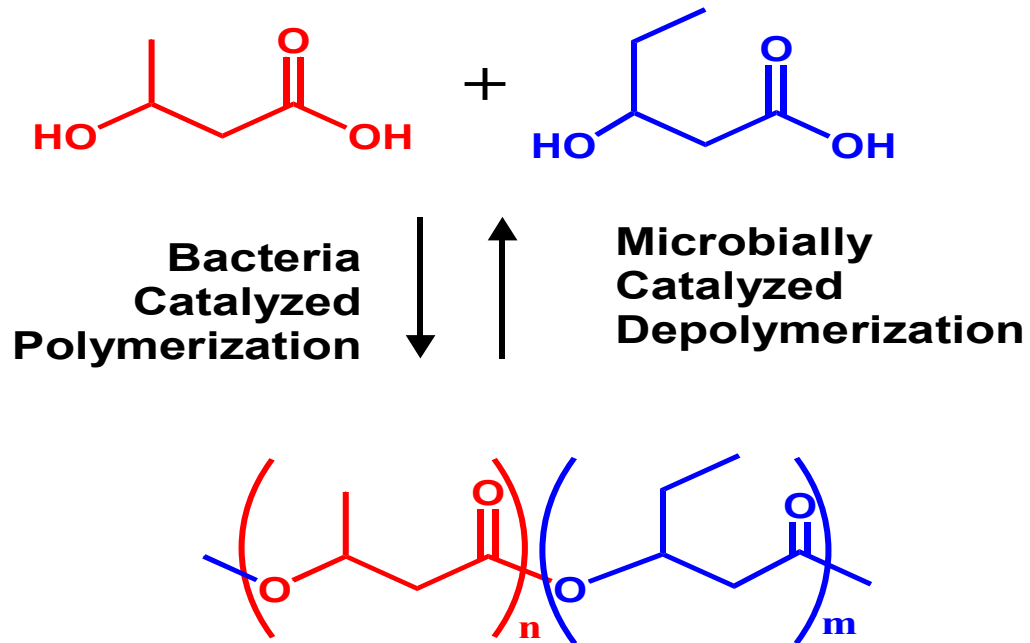
Polymers that Degrade in the Marine Environment ???

- Polyhydroxyalkanoate
- Polycaprolactone
- Polysaccharides
 - Starch
 - Soy Protein
 - Cellulose
 - Levan
 - Pullulan
 - Chitosan / Chitan
- Kraft Paper
- Wheat Gluten

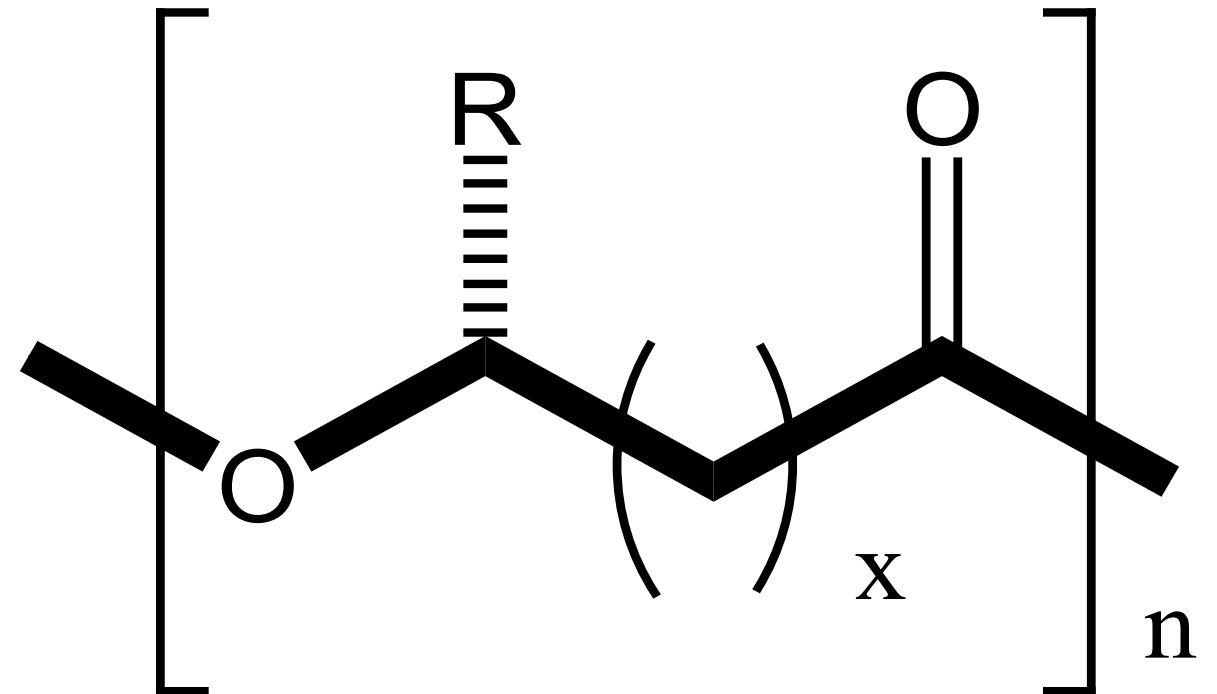


Biodegradable Polymers in Marine Environment

Polyhydroxy buterate valerate (PHBV)



PHA General Structure



versatile range of structures: homopolymers, copolymers, terpolymers, block-copolymers

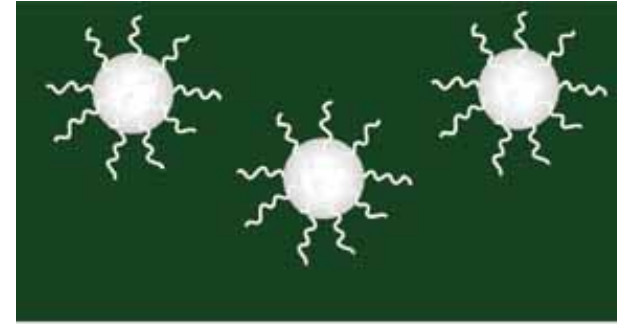
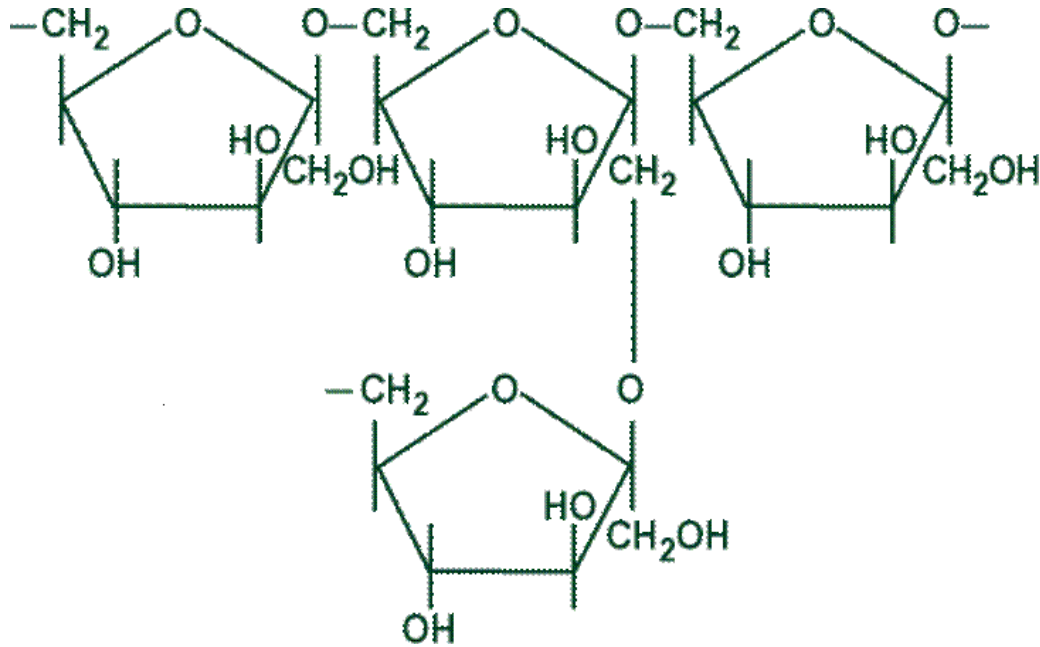
Polyhydroxyalkanoate

- Biobased aliphatic polyester
- Semi-crystalline thermoplastic
- From flexible to rigid, properties vary from near LDPE to HDPE, PP, PS
- Withstands hot liquids, HDT >120°C
- (e.g. coffee, soup)
- Chemical resistance similar to PET
- Good barrier and grease resistance
- Good printability

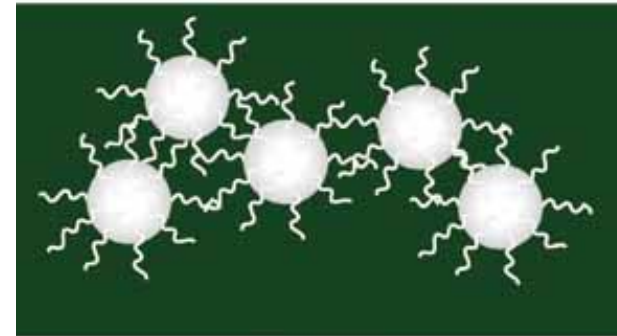
Polyhydroxyalkanoate

- Suitable grades for cast and blown film applications
- Can be processed on conventional equipment and infrastructure
- Excellent melt strength
- good drawdown stability for blown film processing
- Heat sealable
- Excellent tensile properties
- suitable puncture toughness and tear resistance
- Contact clarity

Structure of Levan Polysaccharide



Less than 20% solids



50% solids

*

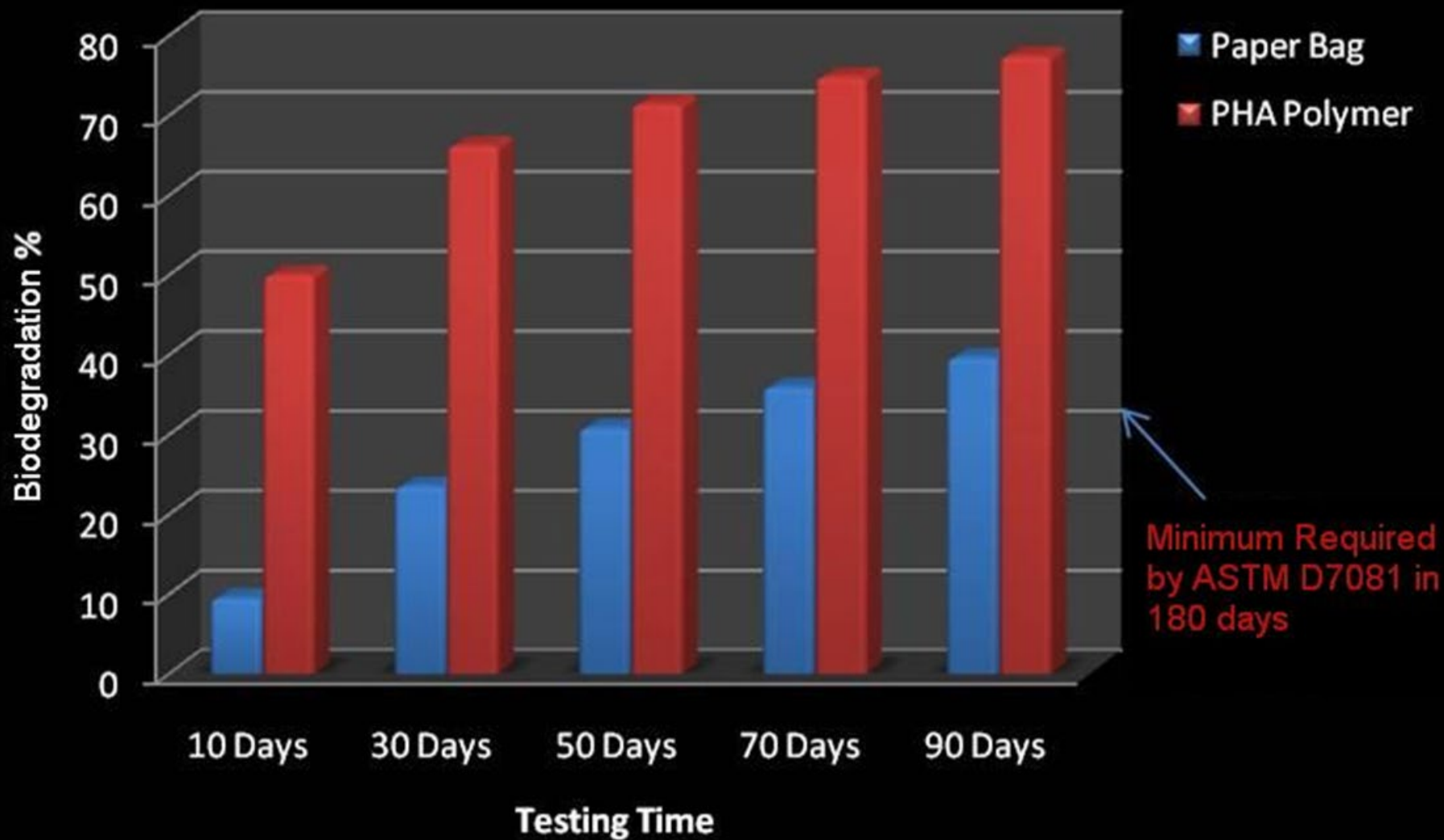
$M_w > 10$ million Daltons


- Solutions containing less than 20% solids exhibit newtonian behavior in water.
- At 50% solids, the polysaccharide resembles chewing gum

* Figure taken from www.polysaccharides.us

Is there value for waste reduction?

Biodegradation Testing of PHA Polymer vs. Paper Bag





Testing for Biodegradable Polymers

Tier Testing Approach



• Screening – Standard methods in laboratory

- Respirometry methods
- ASTM 6691
 - Standard Method for Determining Aerobic Biodegradation of Plastic Materials in the Marine Environment by a Defined Microbial Consortium or Natural Sea Water Inoculum



• Confirmatory in Marine Environment

- Incubation methods / Weight loss as a function of time
 - Static Laboratory
 - Dynamic Aquarium
 - Test Method For Weight Attrition of Plastic Materials in the Marine Environment by Open System Aquarium Incubations



• Confirmatory in Marine Environment

- Incubation methods / Weight loss as function of time
 - Coastal Studies
 - Deep Sea Moorings

Tier 1

ASTM 7081

Standard Specification for Non-Floating Biodegradable Plastics in the Marine Environment

- Columbus Instruments Micro-Oxymax system
- 80 vessels
- NDIR Carbon dioxide and methane sensors
- Capability to do ASTM aerobic and anaerobic testing for soil, compost or marine environment.
- Includes software for experiment setup, data collection, and real-time gas production.



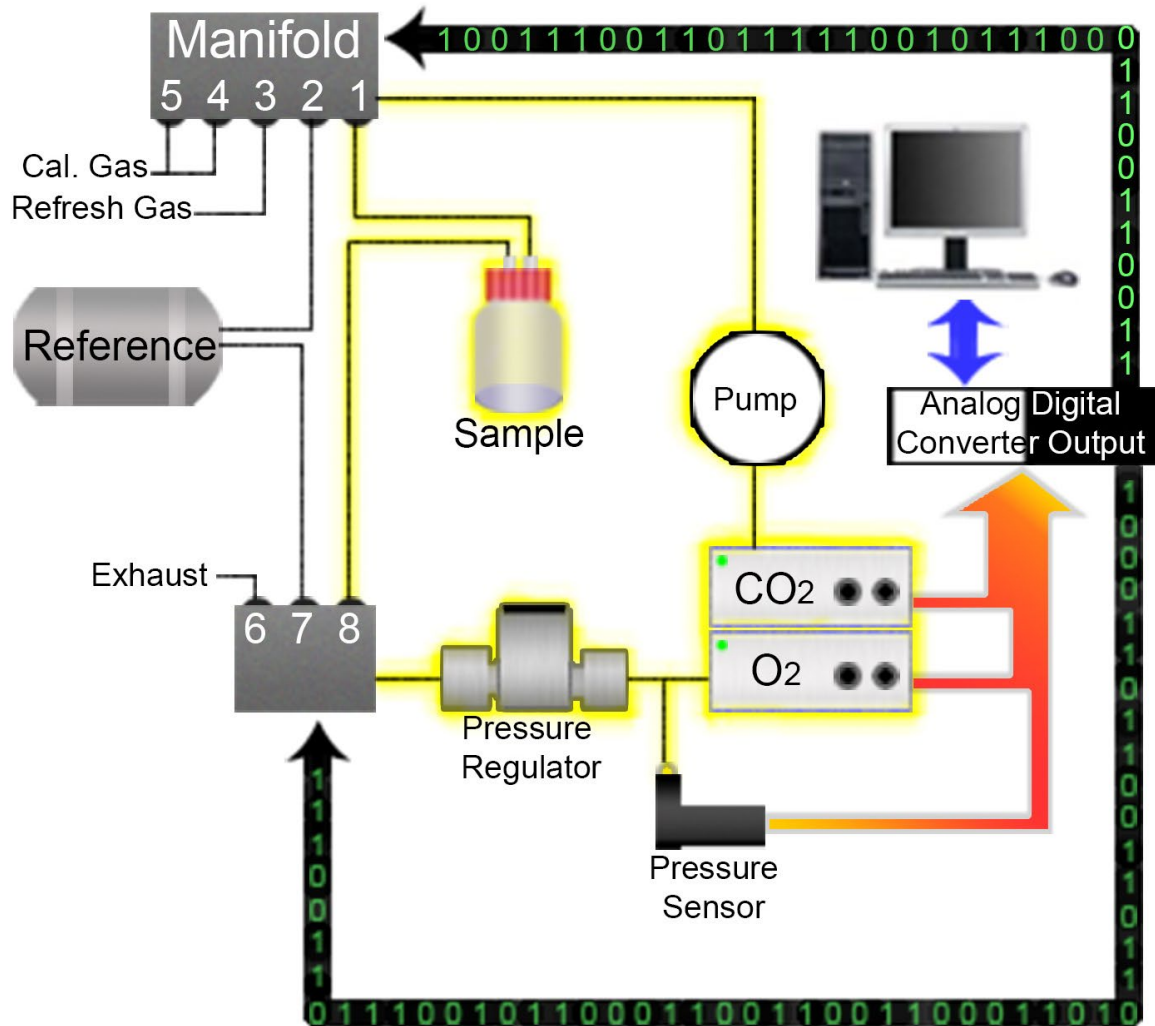
COLUMBUS
INSTRUMENTS





COLUMBUS
INSTRUMENTS

Micro-Oxymax Closed-Loop Measurement Method



$$V_T = \frac{V_R + V_S}{\left(\frac{(P_4 - P_A)}{(P_5 - P_A)} \right) - 1}$$

...where:

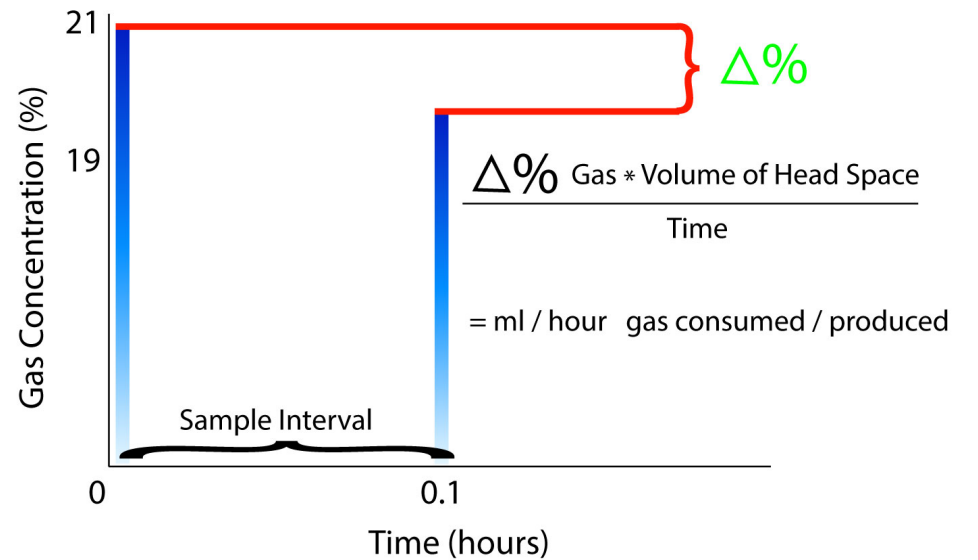
V_T = Sample Chamber Volume

V_S = Sensor Volume

V_R = Reference Chamber Volume

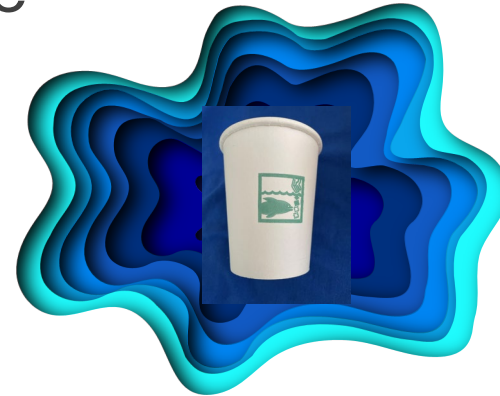
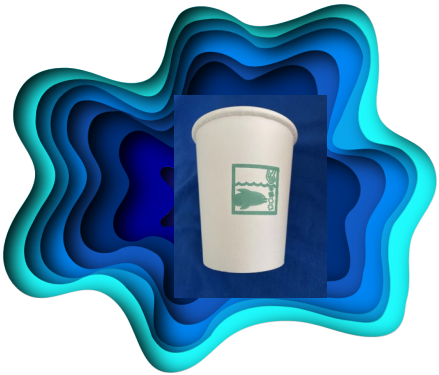
P_A = Barometric Pressure

1 = a remainder from the cancellation of units



ASTM Methods and Specification

- D6691, Title: Standard Test Method for Determining Aerobic Biodegradation of Plastic Materials in the Marine Environment
- D7081 Title: Standard Specification for Non-Floating Biodegradable Plastics in the Marine Environment
- ASTM D7473 Test Method for Weight Attrition of Plastic Materials in the Marine Environment by Open System Aquarium Incubations



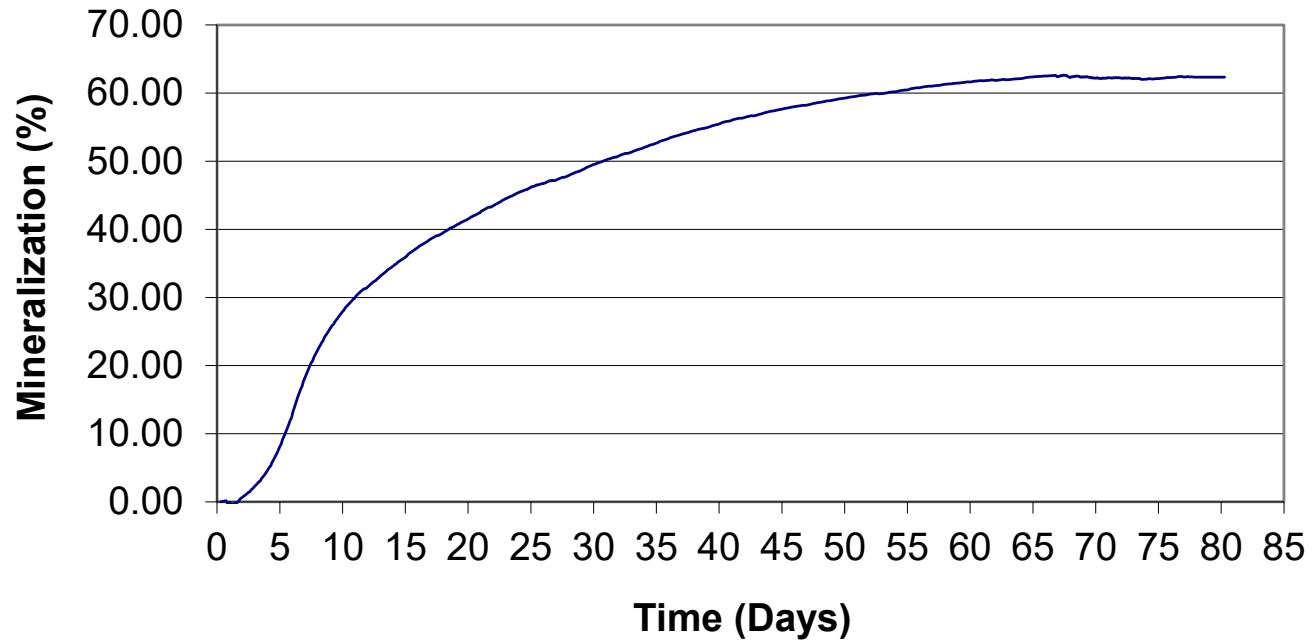
This Tier 1 test method consists of the following:

- Performing a screening to see if a material is biodegradable in the marine environment.
- Optimizing conditions to promote biodegradation (i.e. temperature for organism, increased surface area of the material (cryogenically milling the sample to certain particle size))
- Determine the carbon content of sample for % mineralization
- Preparing a uniform inoculum of various isolated marine microorganisms or using natural sea water with nutrients.
- Exposing the test materials to the inoculum / sea water
- Using a respirometer to measure the total biogas (CO₂) produced as a function of time
- Assessing the degree of biodegradability.

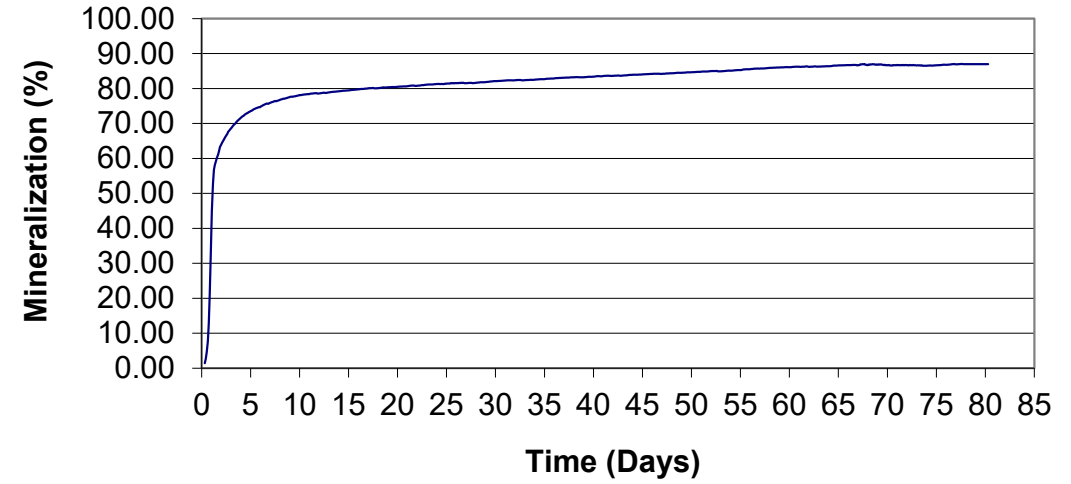
Tier I

PHBV

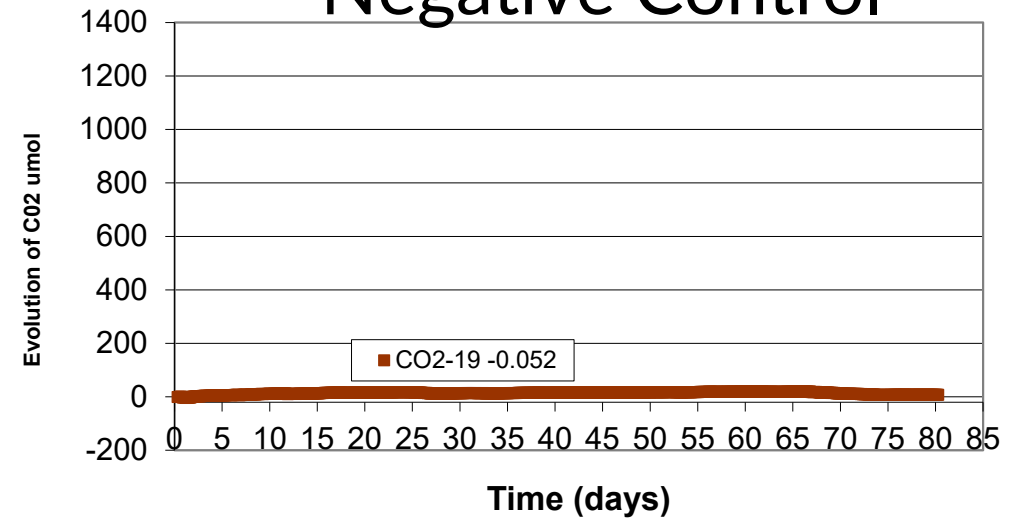
PHBV



Positive Control



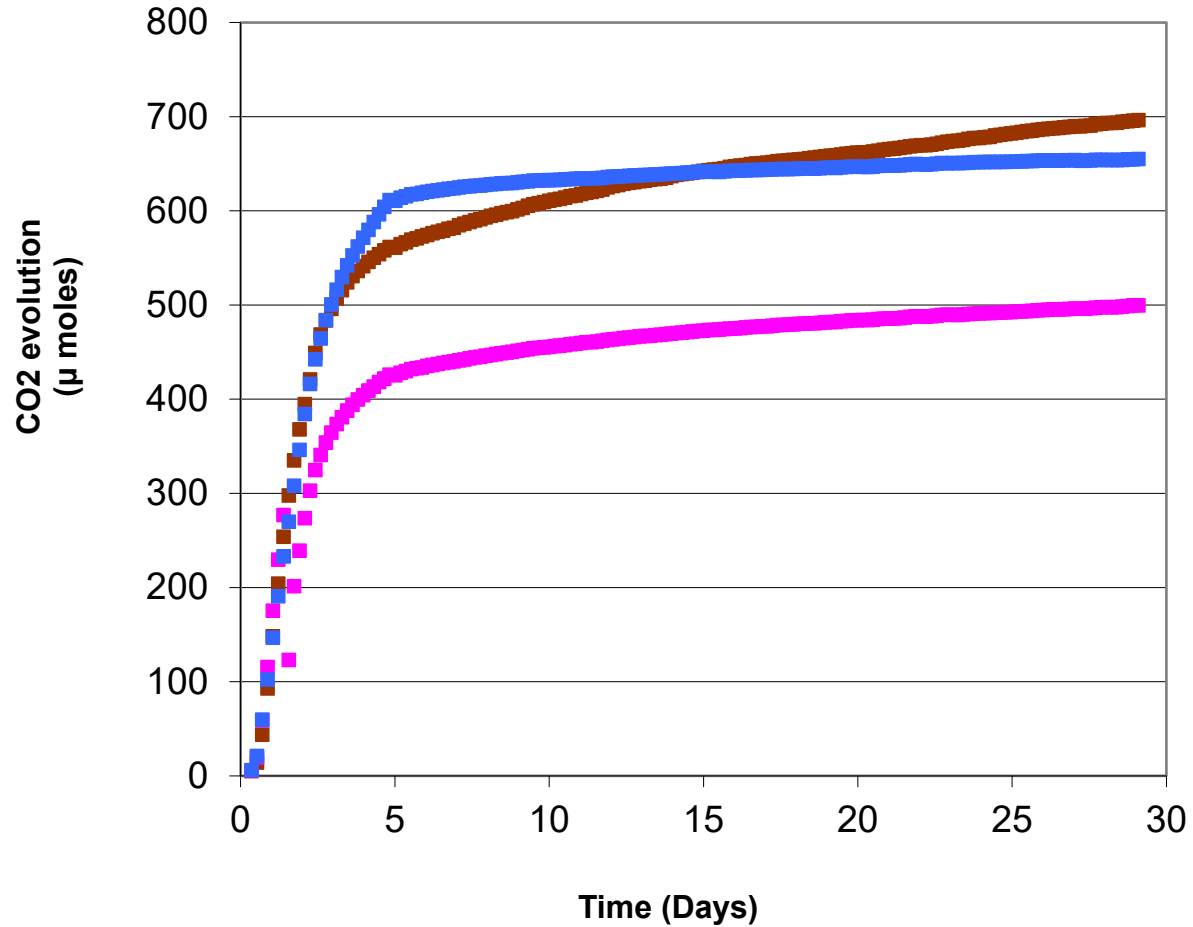
Negative Control



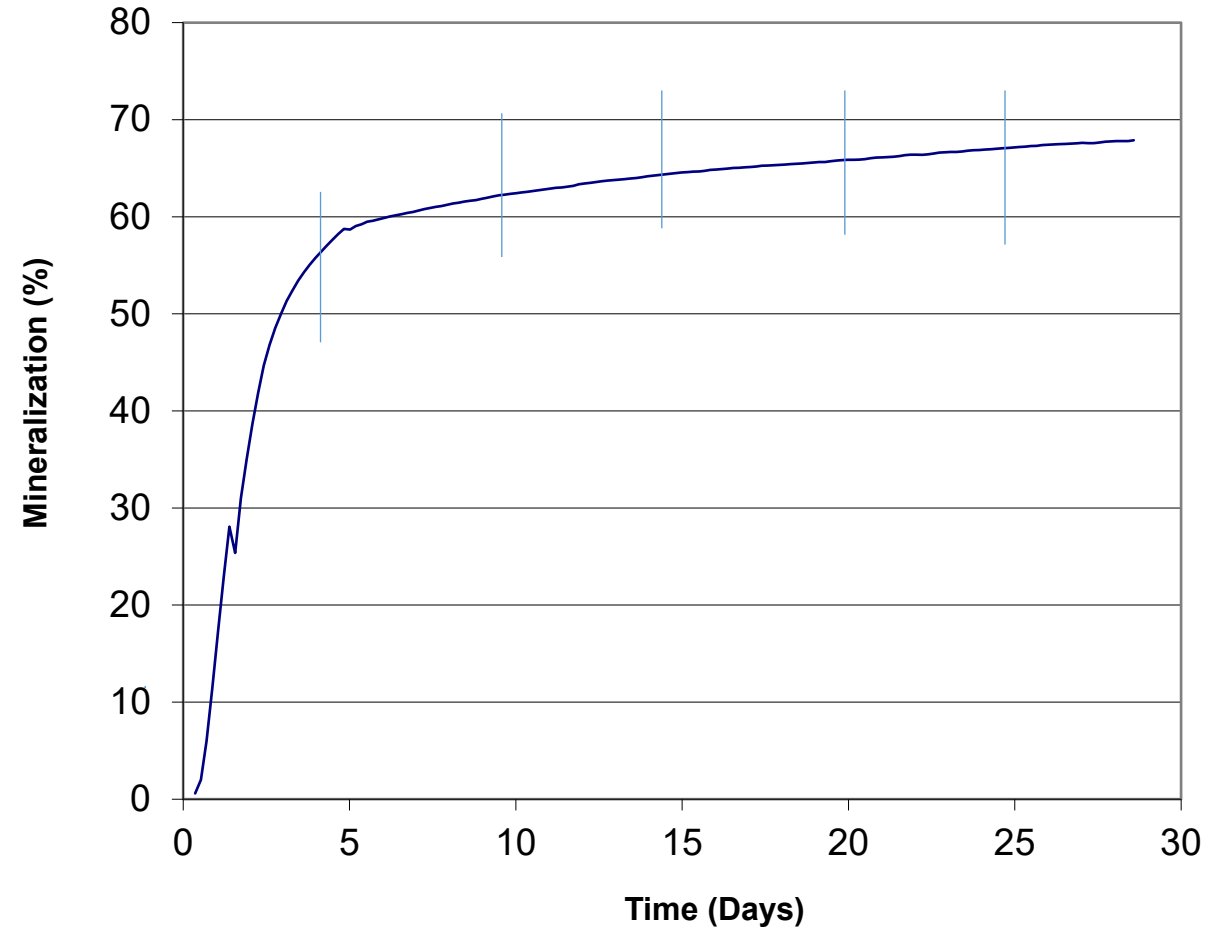
Tier I

Marine Biodegradation Polyhydroxyalkanoate

PHA M2300



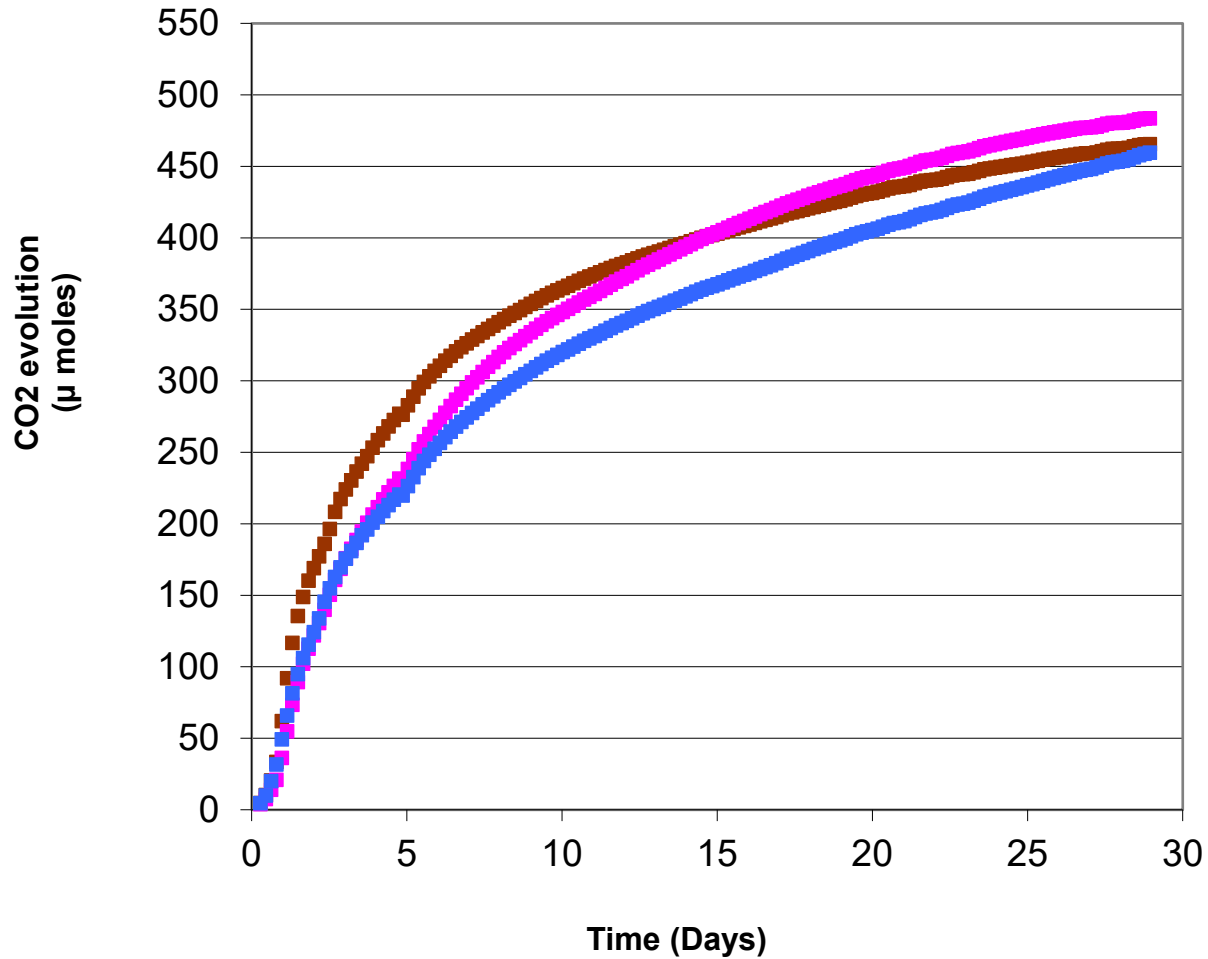
Avg. percent mineralization PHA M2300



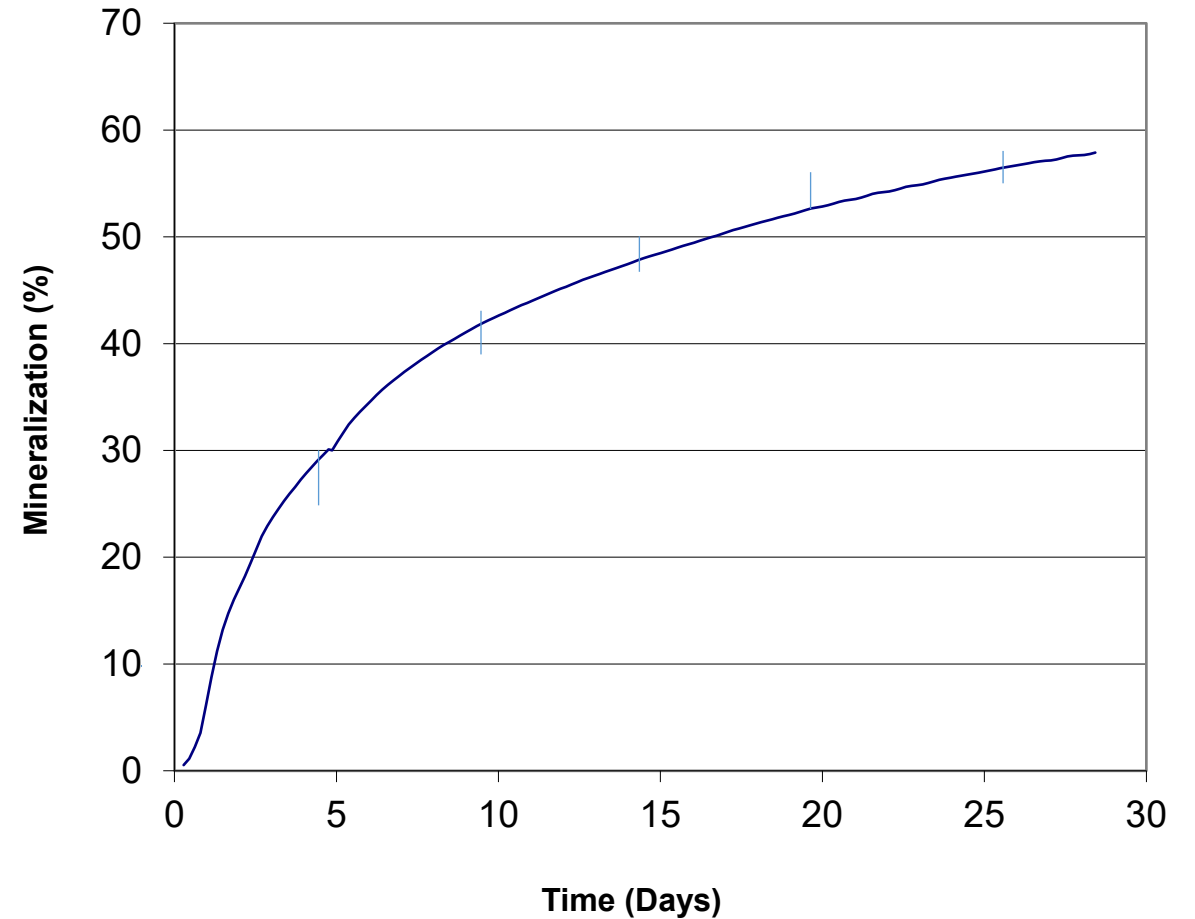
Tier I

Marine Biodegradation Polyhydroxyalkanoate

PHA P5001

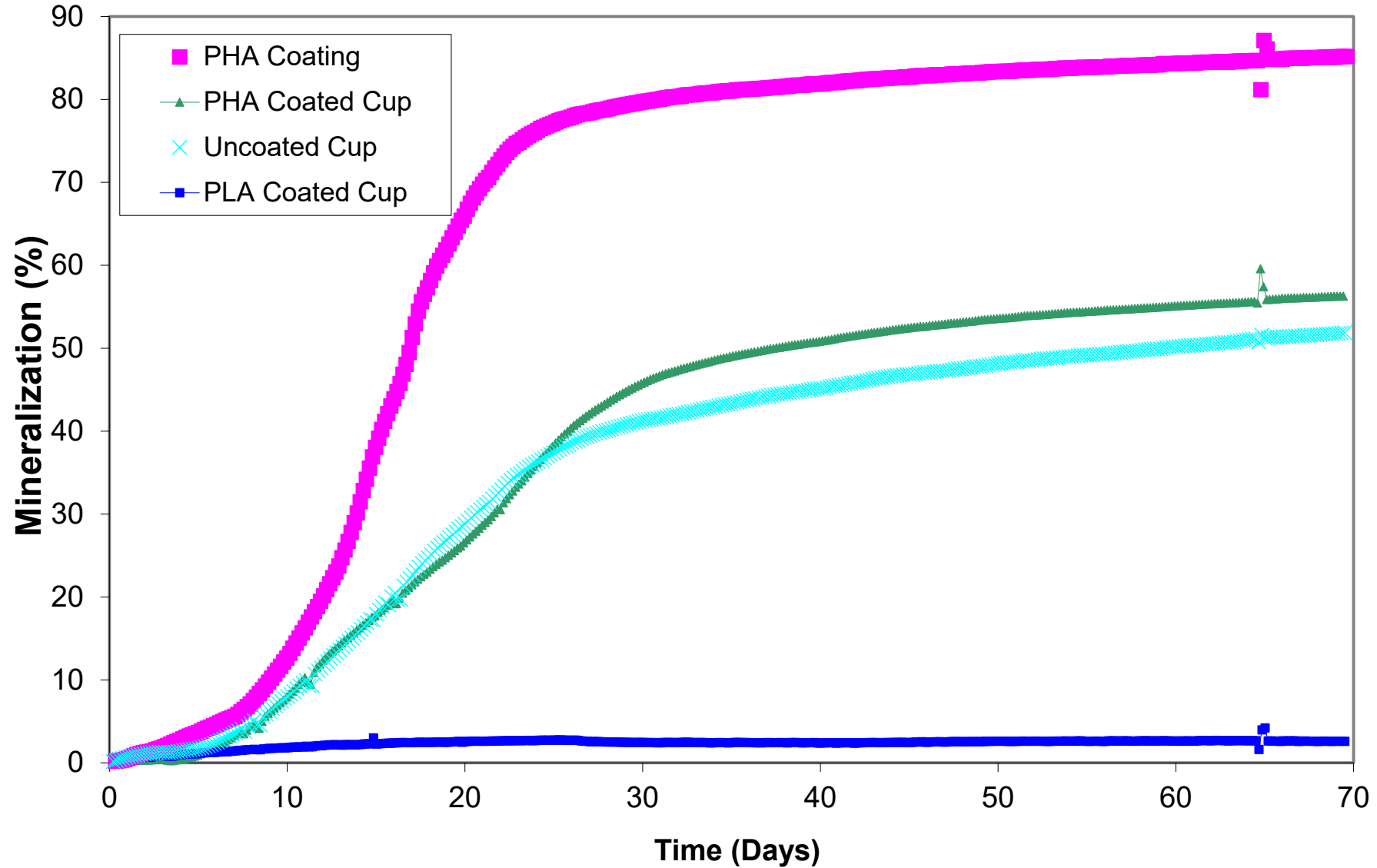


Average Percent Mineralization
PHA P5001



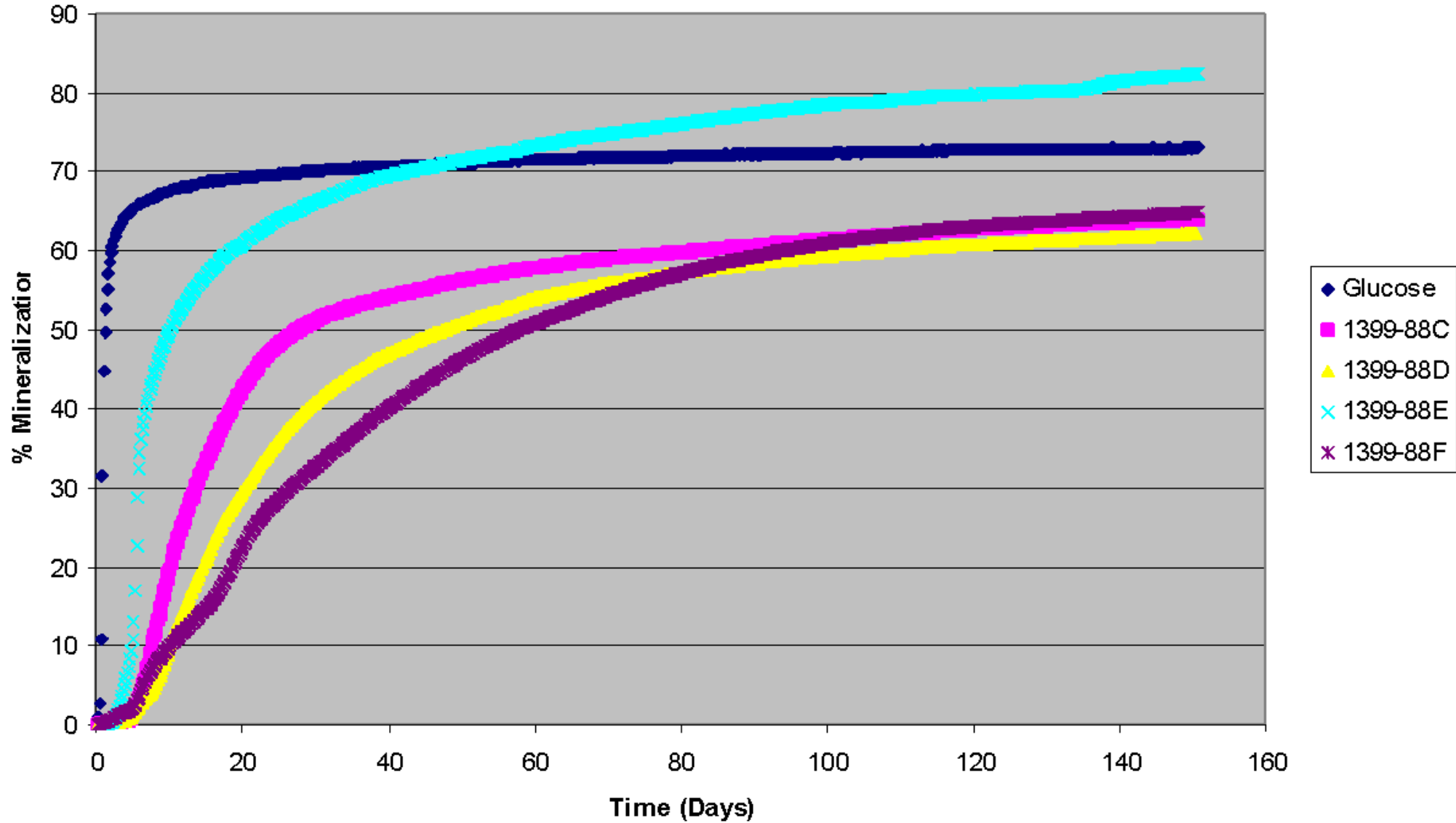
Tier I

Marine Biodegradation PHA Cups



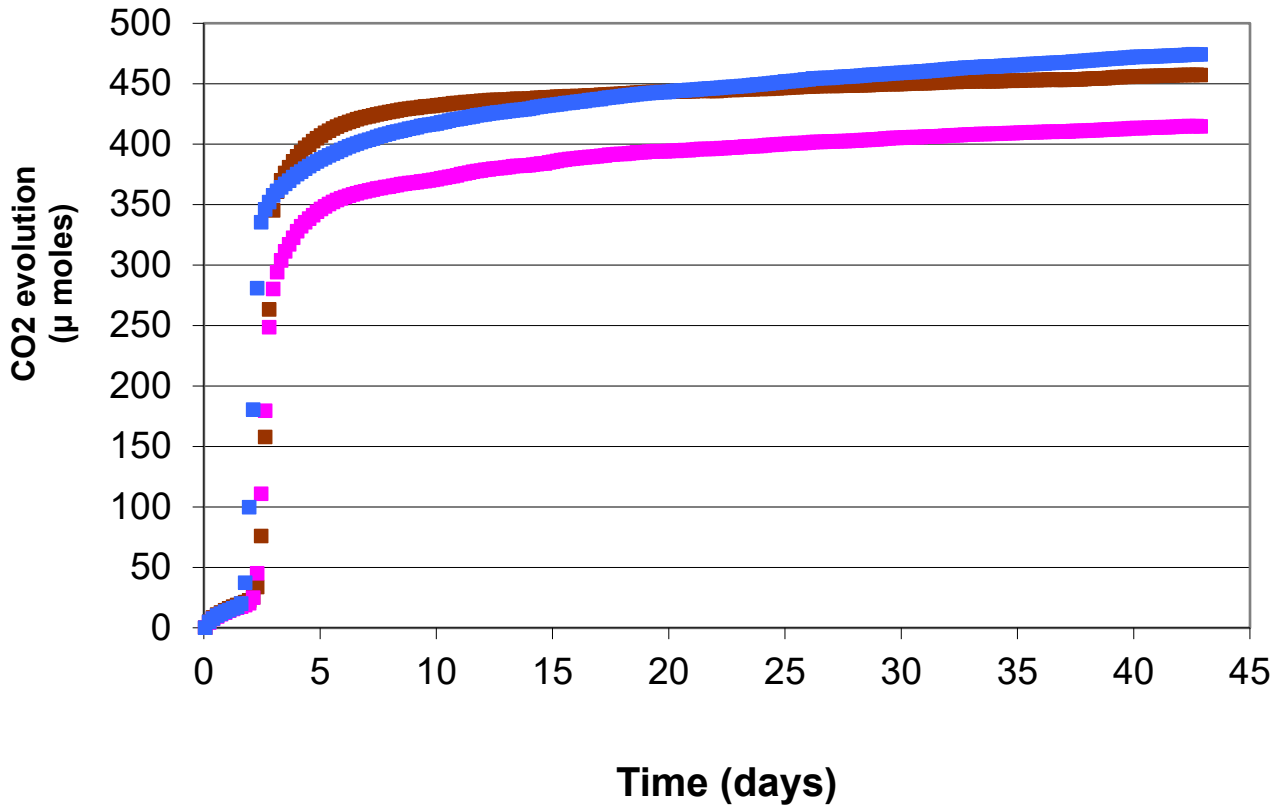
Tier I

Metabolix 1399 Series – PHA Samples – ASTM 6691



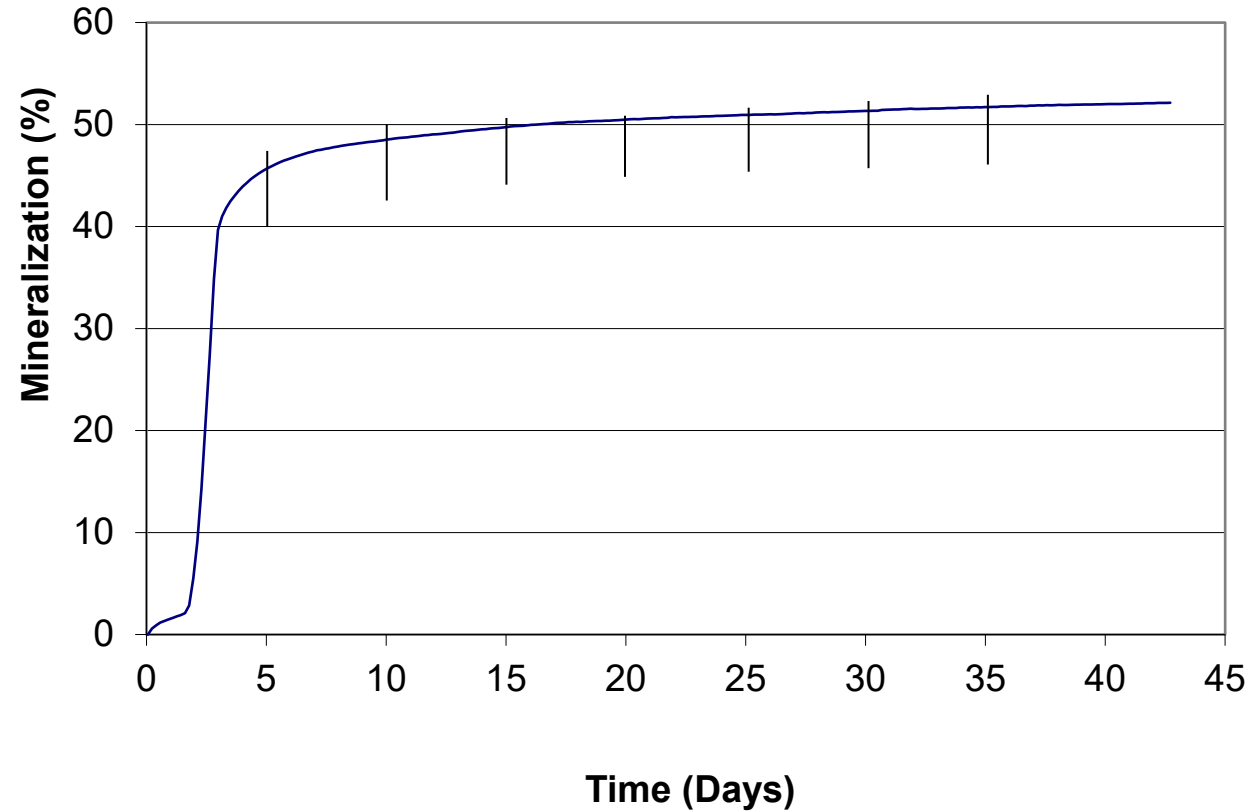
Tier I Levan

ASTM D6691 Data
Carbon dioxide evolution as a function of time
Levan



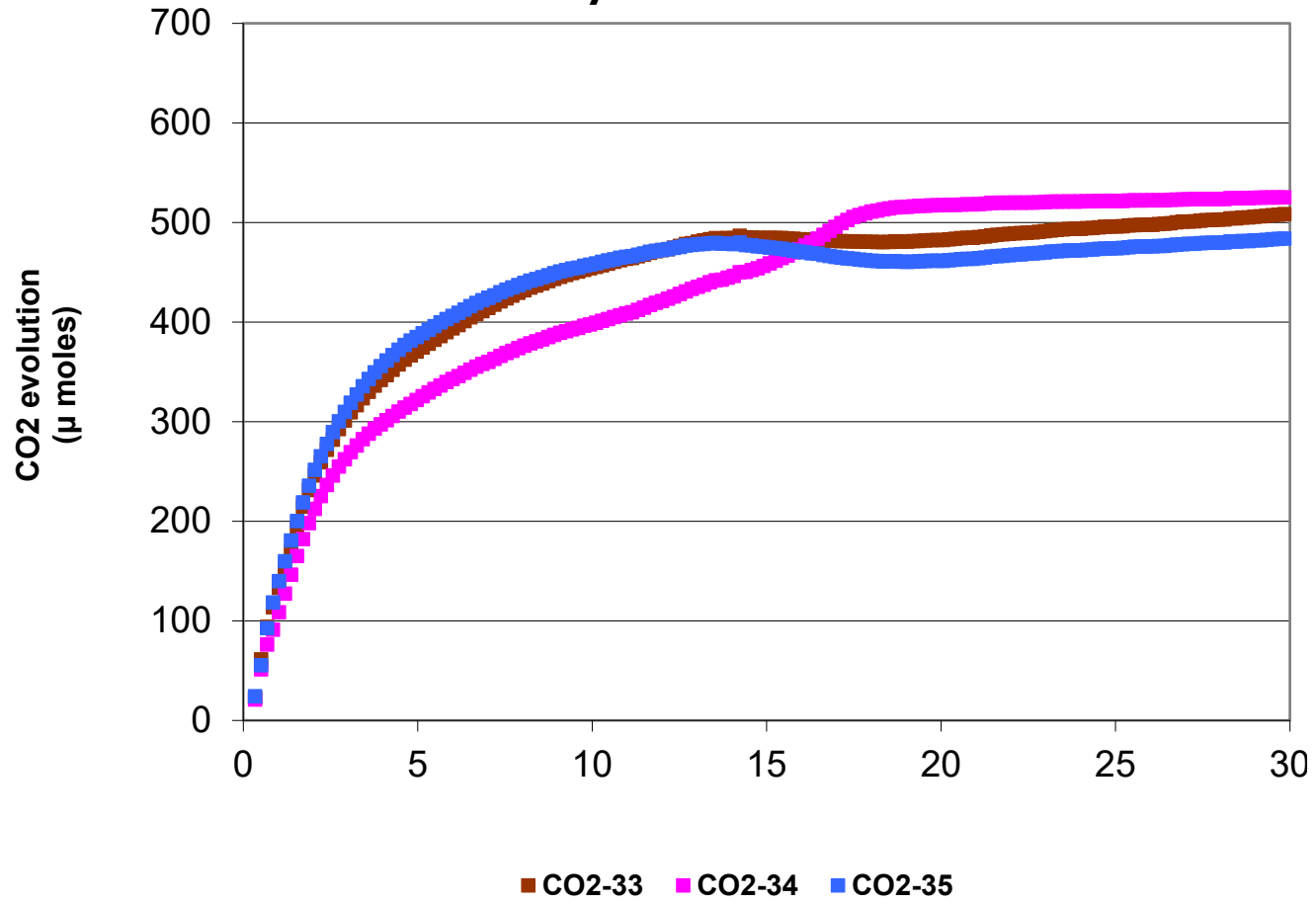
■ CO2-7 ■ CO2-8 ■ CO2-9

ASTM D6691 Data
Avg. percent mineralization
Levan

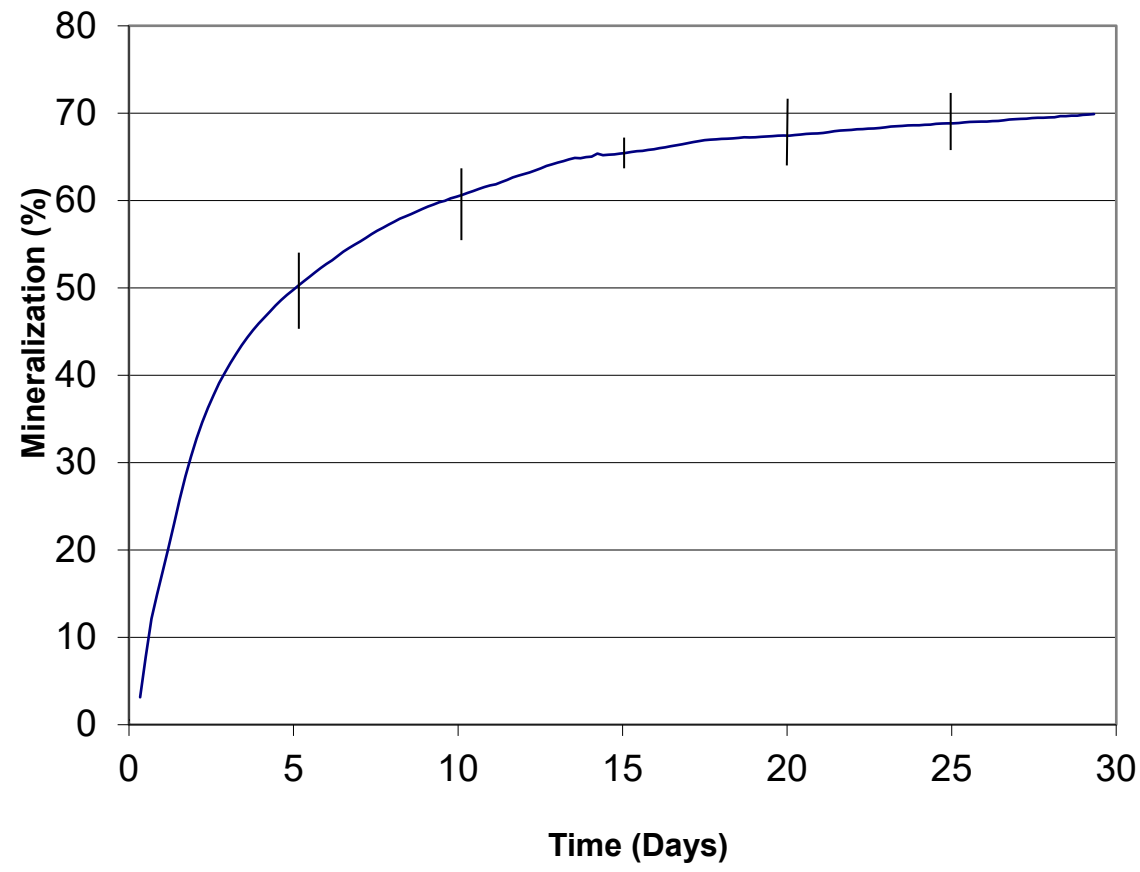


Tier I Soy Protein Arcon R

ASTM D6691 Data
Carbon dioxide evolution as a function of time
Soy Protein Arcon R



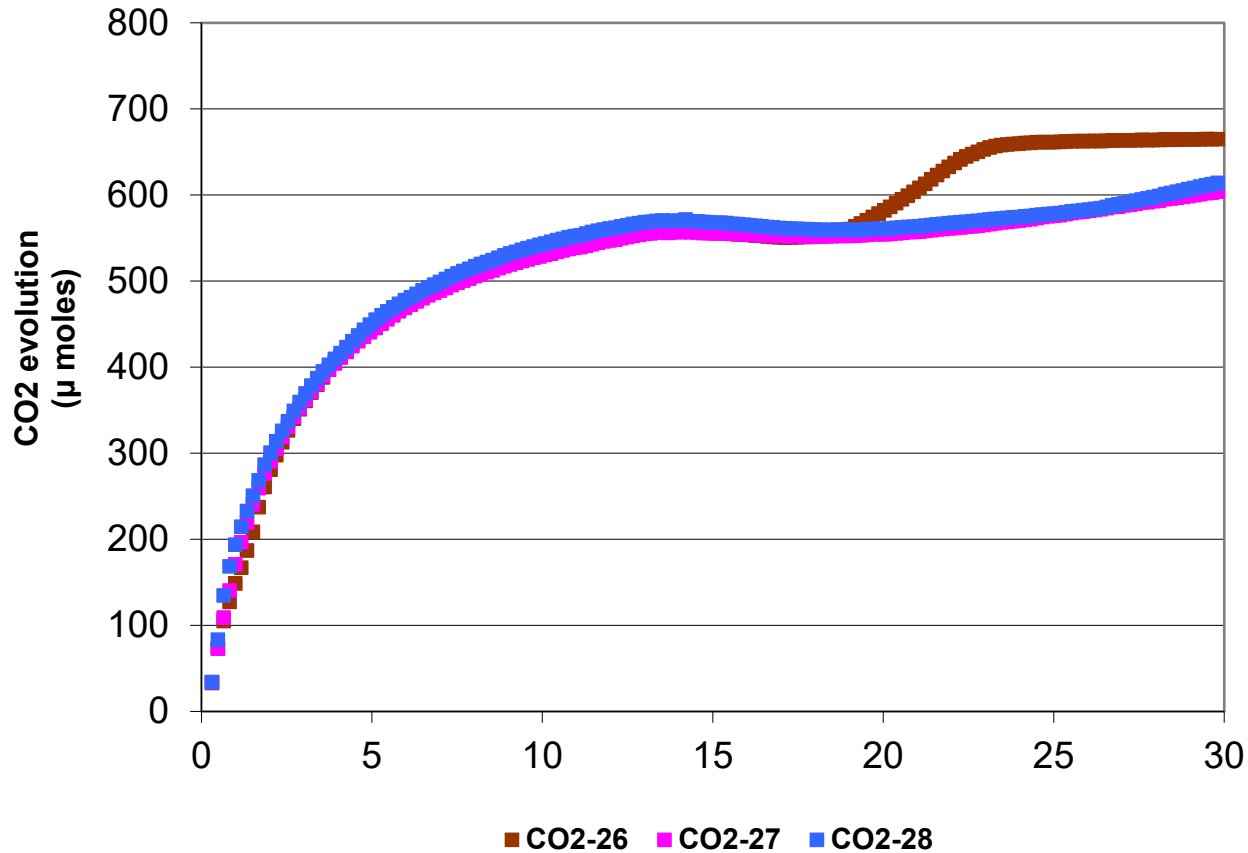
ASTM D6691 Data
Avg. percent mineralization
Soy Protein Arcon R



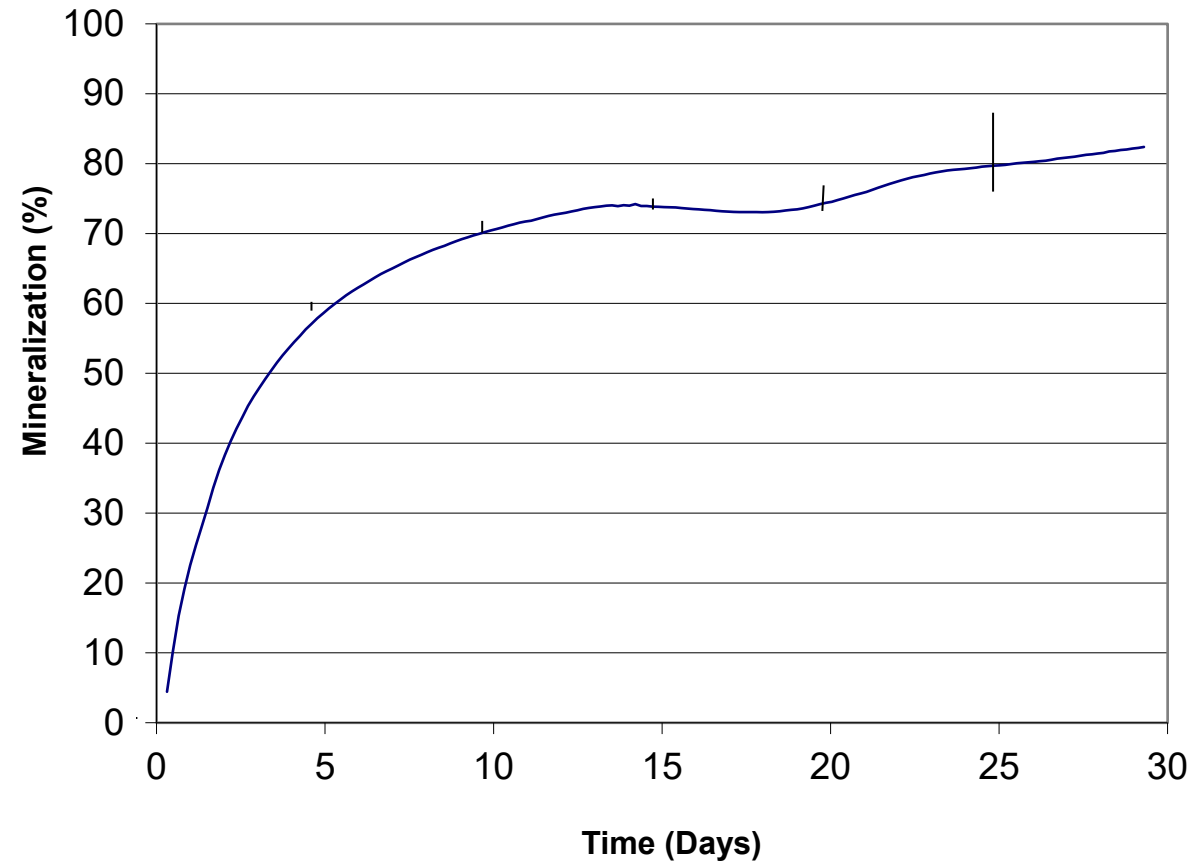
Tier I

Soy Protein Pro-955

ASTM D6691 Data
Carbon dioxide evolution as a function of time
Soy Protein Pro-955

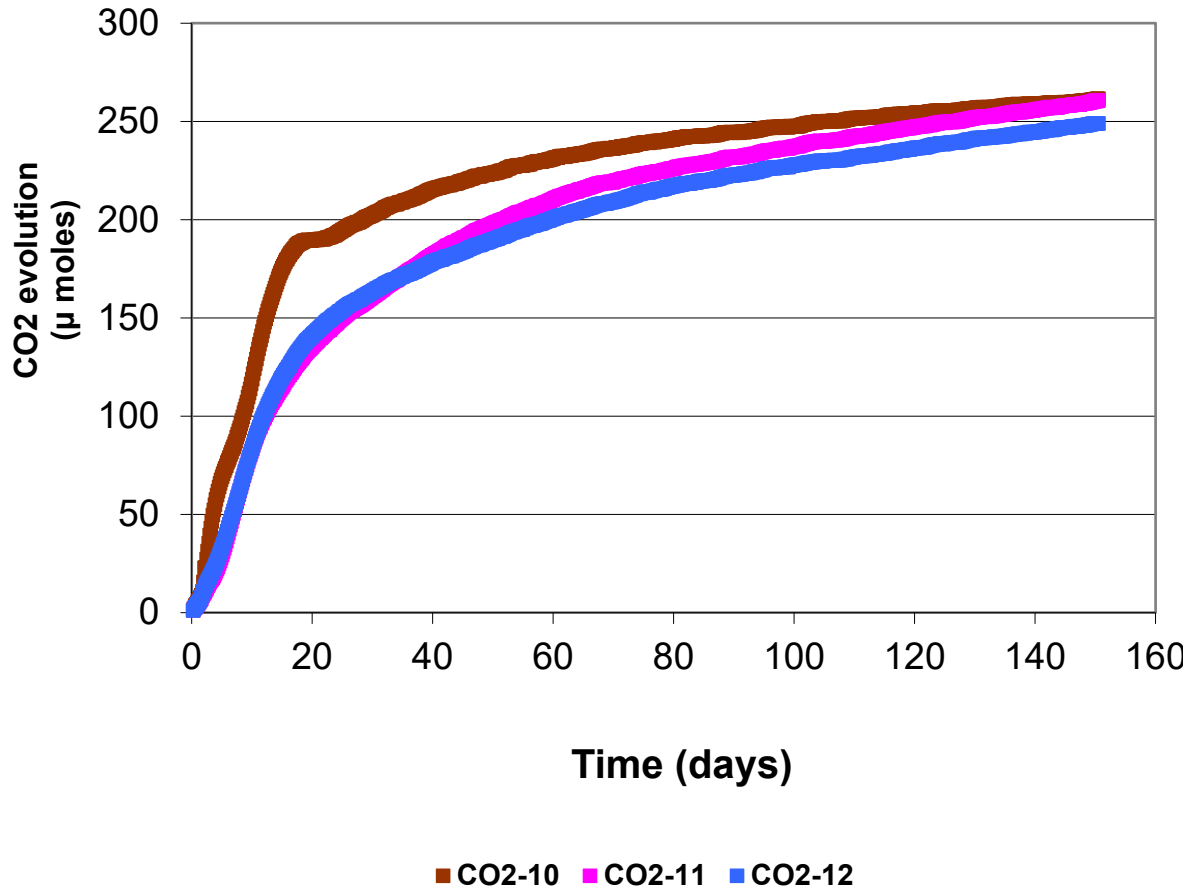


ASTM D6691 Data
Avg. percent mineralization
Soy Protein Pro-955

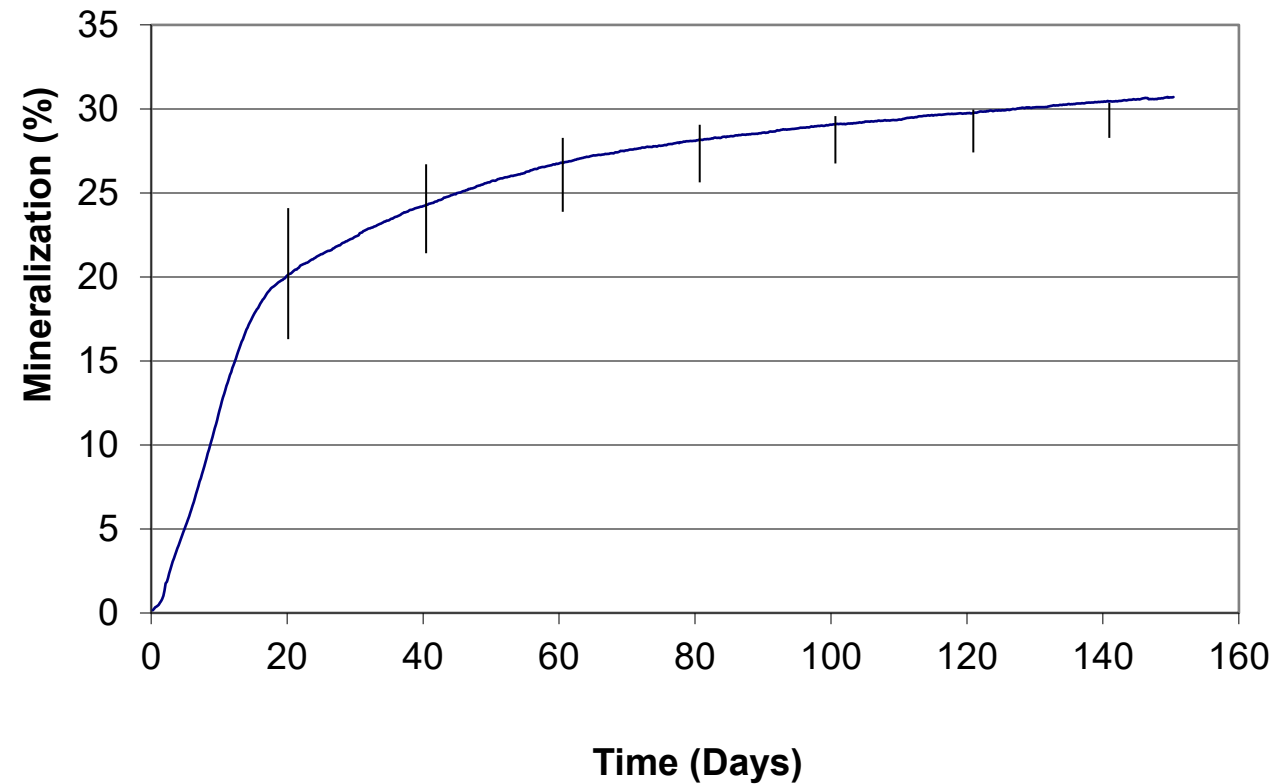


Tier I V3C

ASTM D6691 Data
Carbon Dioxide evolution as a function of time
V3C

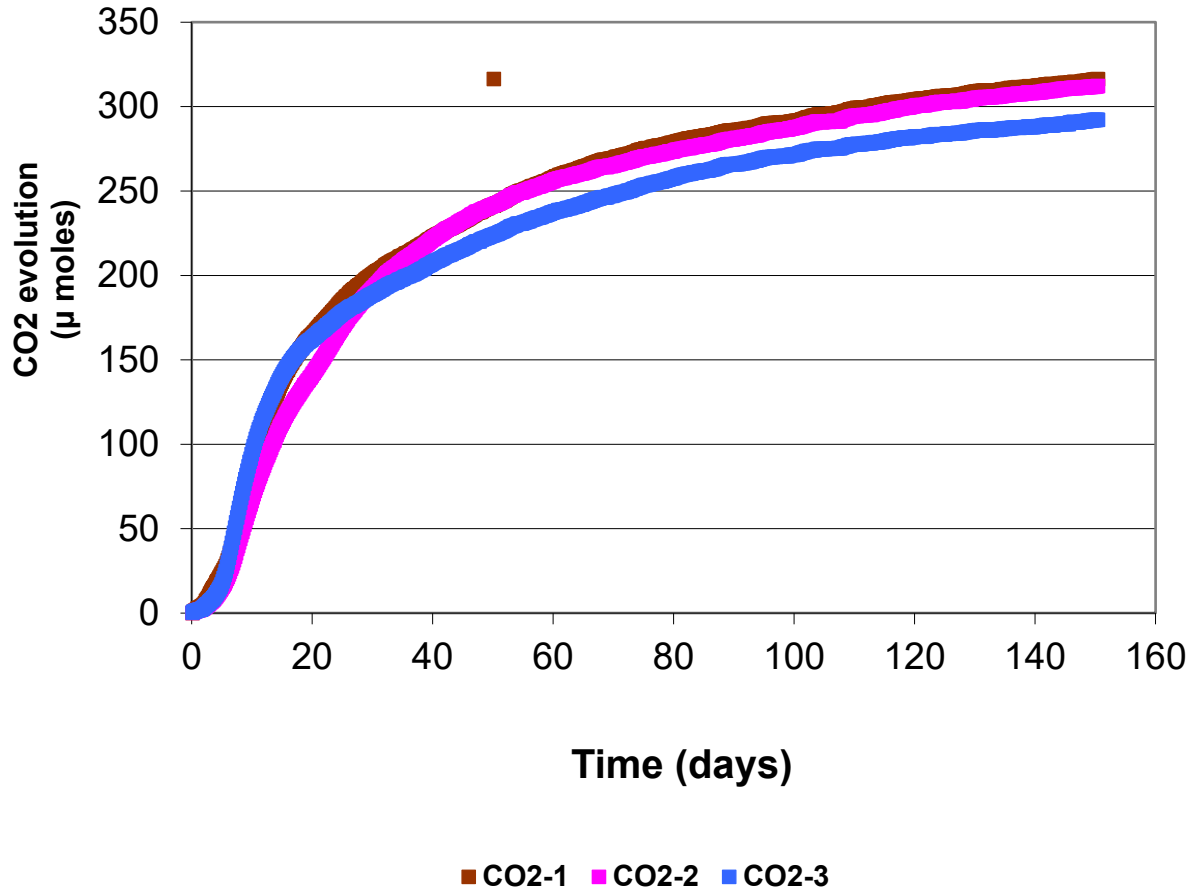


ASTM D6691 Data
Avg. percent mineralization
V3C

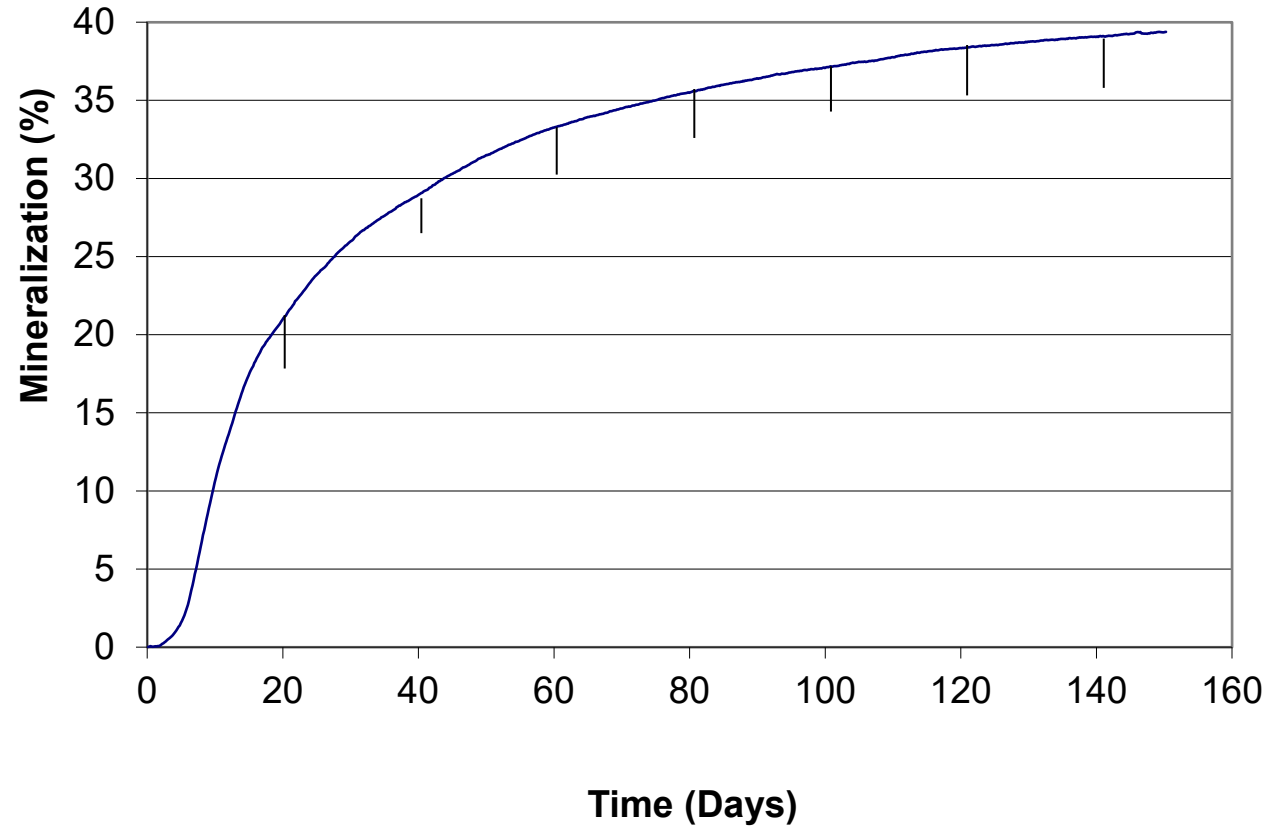


Tier I V2S

ASTM D6691 Data
Carbon dioxide evolution as a function of time
V2S



ASTM D6691 Data
Avg. percent mineralization
V2S



Tier II

Incubation Testing in the Laboratory

- 125 ml flask
- Sample size 1 x 1 inches
- 20°C
- NSW Natural Sea Water
- NSW + sediment
- Nutrients nitrogen and phosphorous (0.5g/l nitrogen (NH₄Cl) and 0.1g/l phosphorous (KH₂PO₄))
- Shaken at 200 rpm
- Harvest at time points (7, 16, 26, 35, 47 days)
- Take dry weight – calculate weight loss/surface area

Tier II

Aquarium Incubations

- Conducted in tanks with continuously flowing seawater over 100 day period
- Harvest at time points (30, 50, 75, 100 days)
- Take dry weight – calculate weight loss/surface area
- Temperature Range 18-23°C
- pH 7.8-8.0
- Ammonia concentration .4 mg/l -.1 mg/l
- Phosphate concentration .075 mg/l -.01mg/l
- Two exposure conditions
- Contact with flowing seawater
- Contact with flowing seawater and sediment

Tier II

Aquarium Incubations

Laboratory

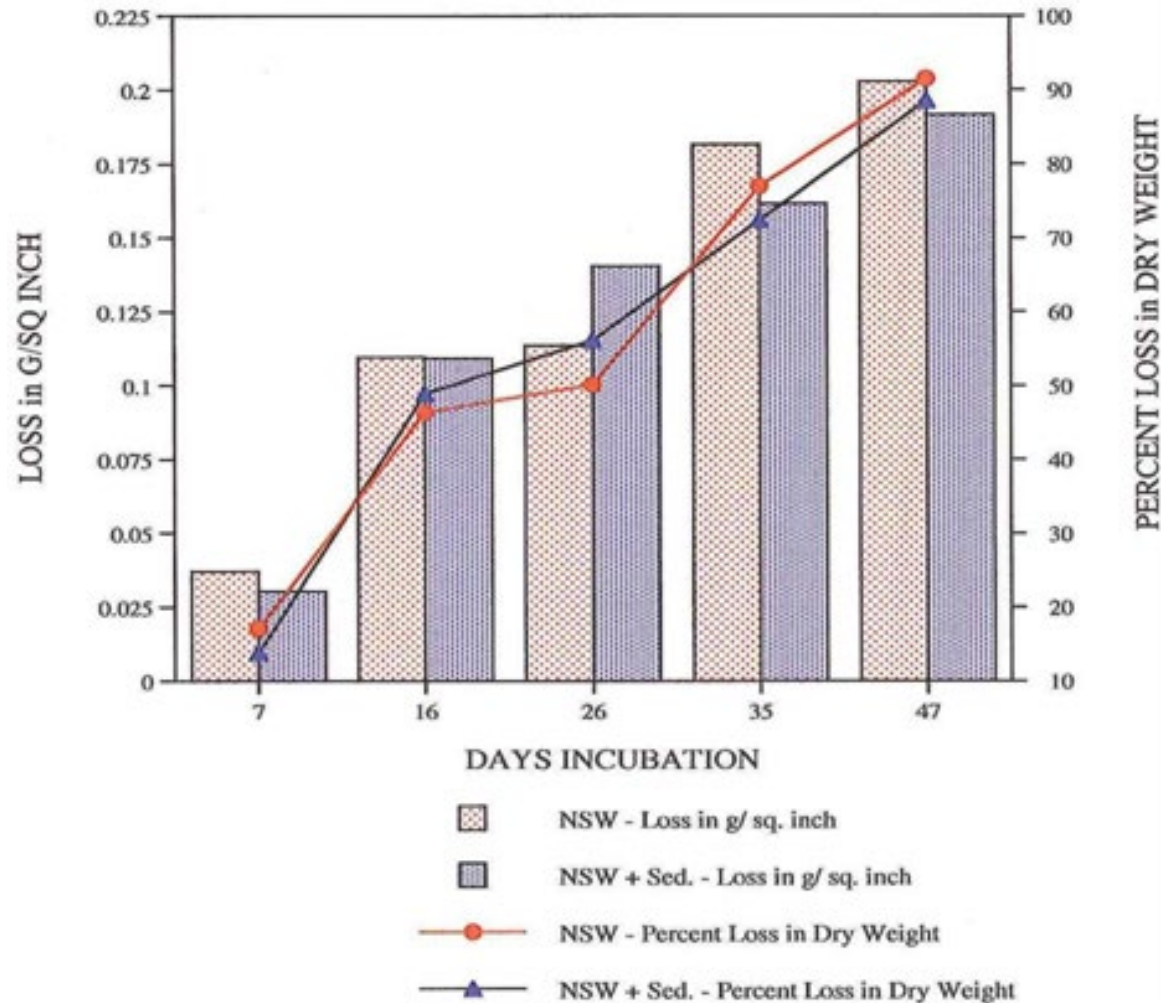
- Optimum conditions for biodegradation.
- Constant temperature.
- Excess nutrients.
- Continued aeration.

Aquarium

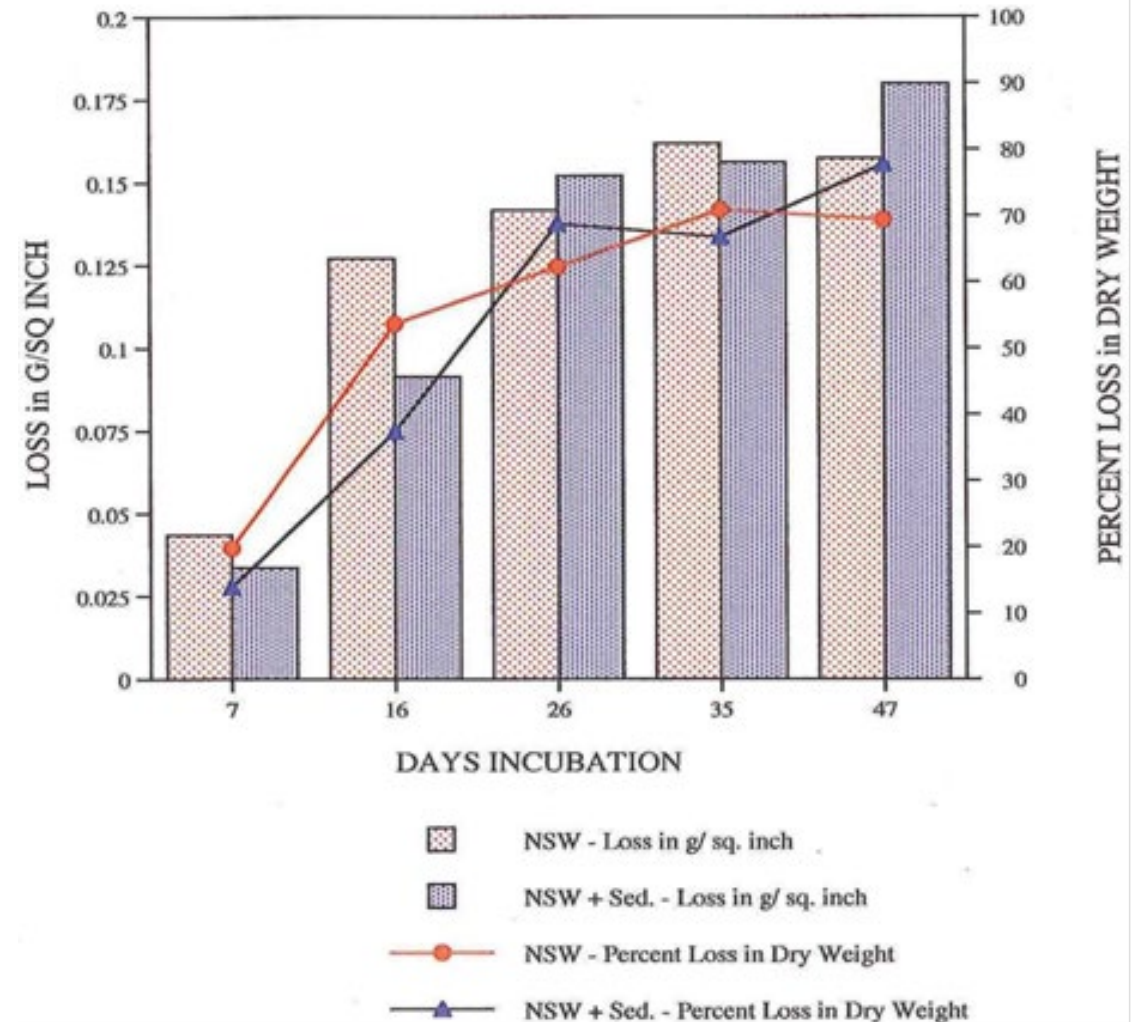
- Open system conditions.
- Flushing, removal of metabolic by-products, re-supply of oxygen.
- Season effects of temperature and nutrient supply variation.

Tier II Laboratory Incubations

CLOVERNOOK UNCOATED - LAB INCUBATION



CLOVERNOOK PHA - LABORATORY INCUBATION



LABORATORY INCUBATION OF CUP SAMPLES AFTER 26 DAYS

CLOVERNOOK UNCOATED



UNINCUBATED

CLOVERNOOK PHA



UNINCUBATED

ECOTAINER PLA COATED



UNINCUBATED



NSW INCUBATED



NSW INCUBATED



NSW INCUBATED



NSW + SEA INCUBATED



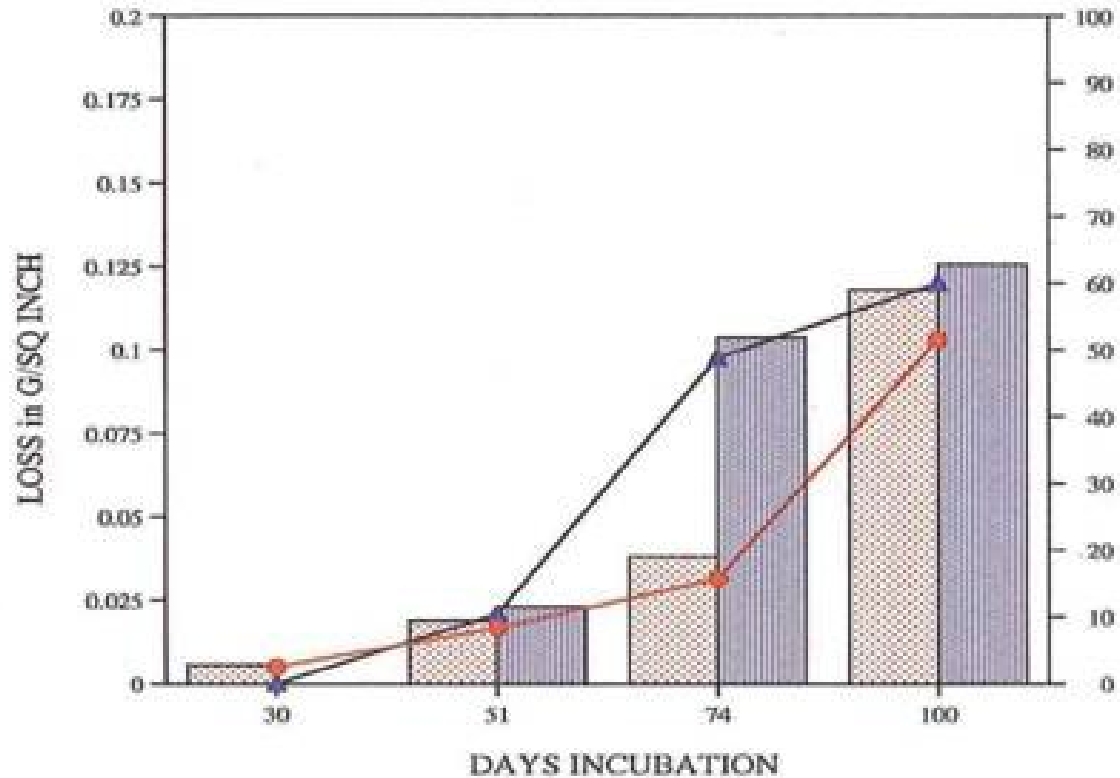
NSW + SEA INCUBATED



NSW + SEA INCUBATED

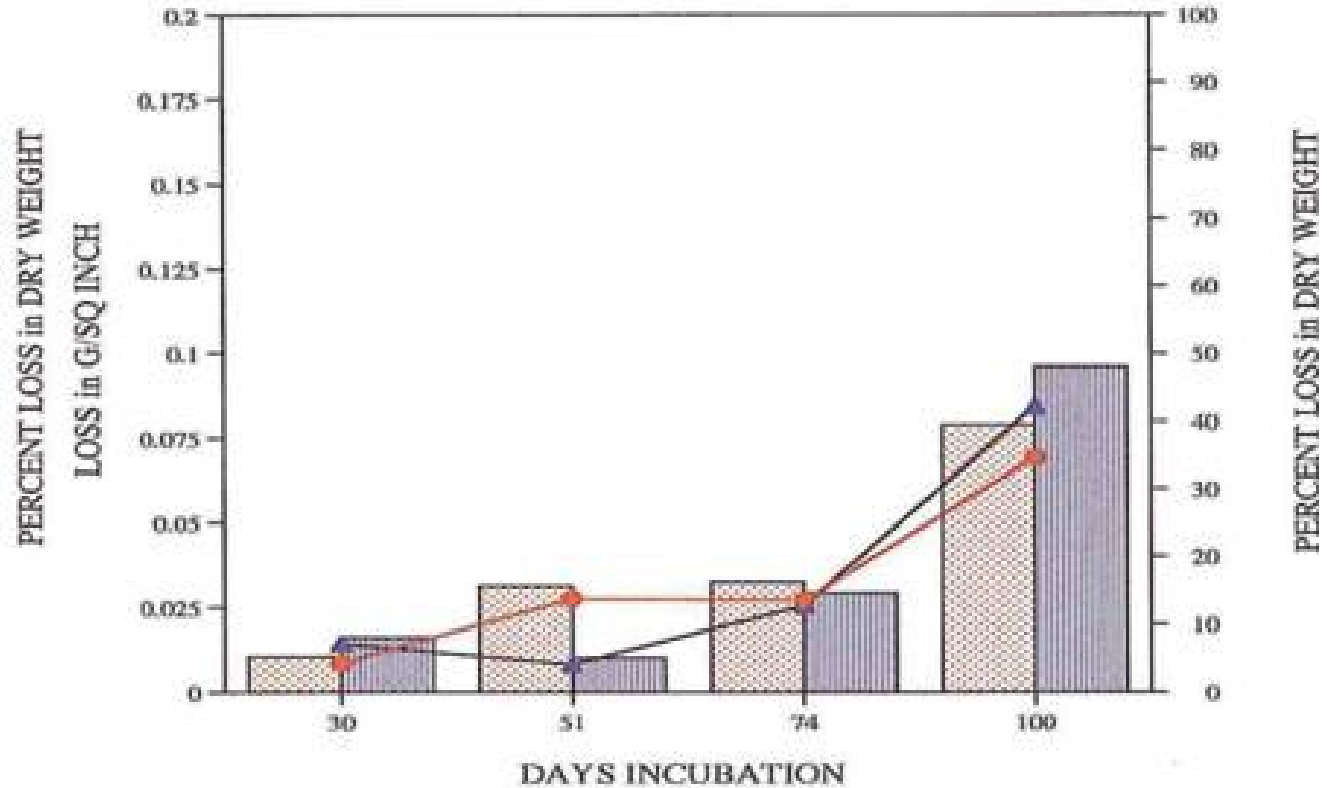
Tier II Aquarium Incubations

CLOVERNOOK UNCOATED - AQUARIUM INCUBATION



- NSW - Loss in g/ sq. inch
- NSW + Sed. - Loss in g/ sq. inch
- NSW - Percent Loss in Dry Weight
- NSW + Sed. - Percent Loss in Dry Weight

CLOVERNOOK PHA - AQUARIUM INCUBATION



- NSW - Loss in g/ sq. inch
- NSW + Sed. - Loss in g/ sq. inch
- NSW - Percent Loss in Dry Weight
- NSW + Sed. - Percent Loss in Dry Weight

AQUARIUM INCUBATION

UNCOATED KRAFT PAPER



0 TIME



**13 WEEKS NSW
62.3% LOSS**

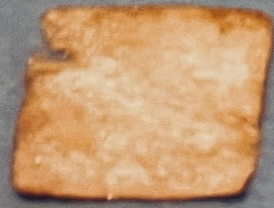


**13 WEEKS NSW+SED
65.6% LOSS**

PHA COATED KRAFT PAPER



0 TIME



**13 WEEKS NSW
44.6% LOSS**

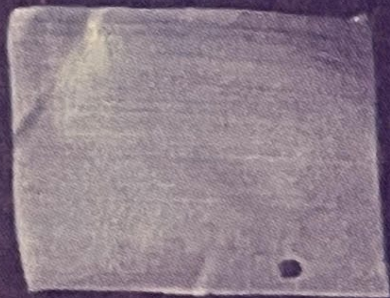


**13 WEEKS NSW+SED
48.6% LOSS**

Biodegradation of PCL in Aquarium Incubation

Natural Seawater

1 mo



3 mo



7 mo



Natural Seawater / Sediment Surface

1 mo



3 mo



7 mo



Tier II

Testing of PHA Products in Interlaboratory Study

Bottle cap



6 months seawater immersion weight 13.7g, 41% weight loss
9 months seawater immersion weight 3.7g, 78% weight loss
12 months seawater immersion weight 1.5g, 91% weight loss
15 months no sample remaining

Cell phone housing



6 month seawater immersion weight 2.2g, 70% loss
9 months seawater immersion no sign of phone unit

Tier III Coastal Field Incubations

Off shore

- Shallow water moorings 19 miles south west of Woods Hole (water depth 41 m)
- Plexiglass box with compartments – mesh screening
- Incubated up to 8 months

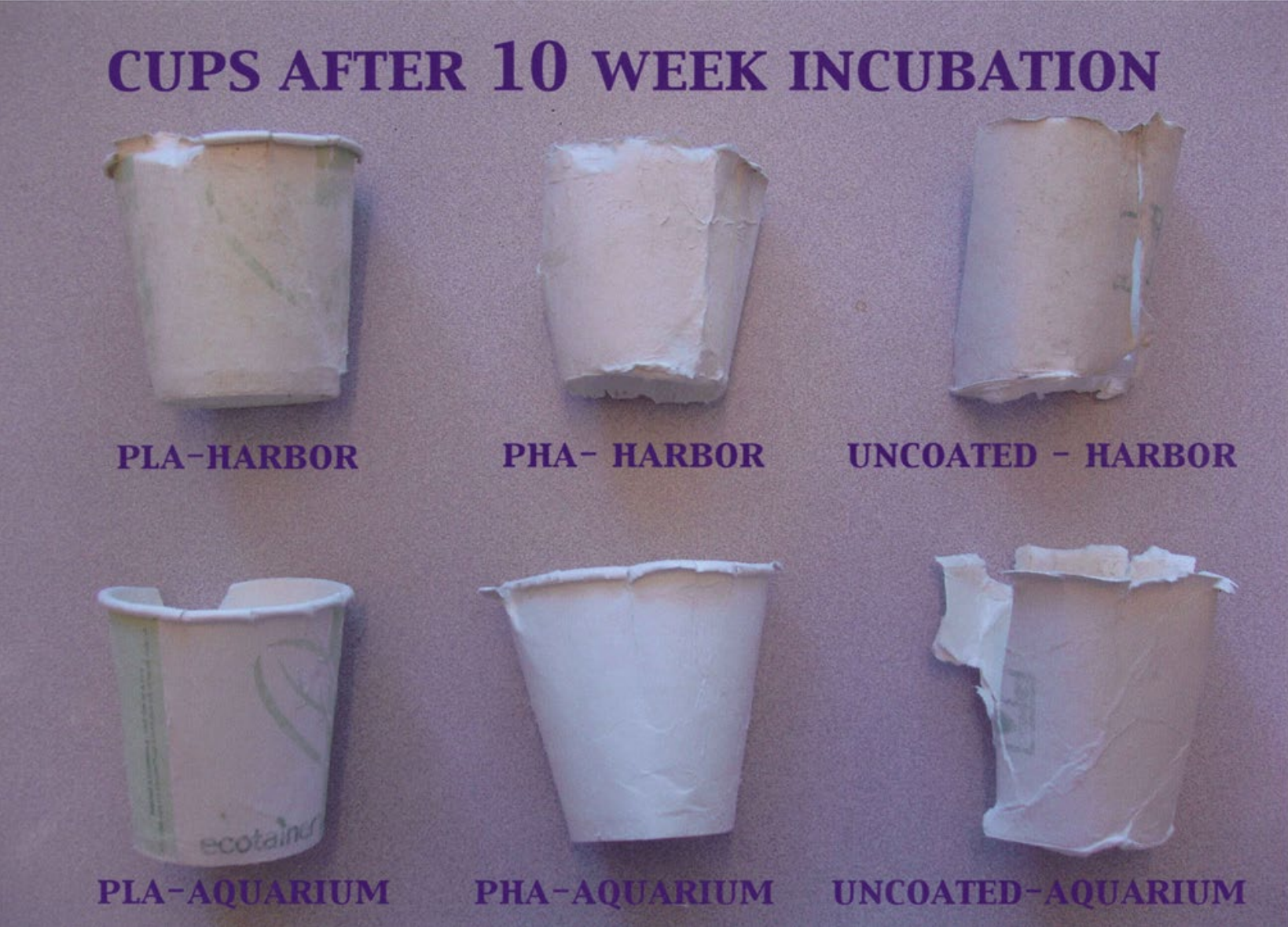
In shore

- Harbor incisions
- Retrieved with SCUBA
- Covered mud boxes (water depth 22 m)
- Marsh grass (spartina alterniflora) exposure ubat

Deep Sea

- Nylon mesh bags with 3 mm openings contain polymers
- Depth 4000-4500 m in Atlantic Ocean south of Bermuda (analyze as in Tier II)

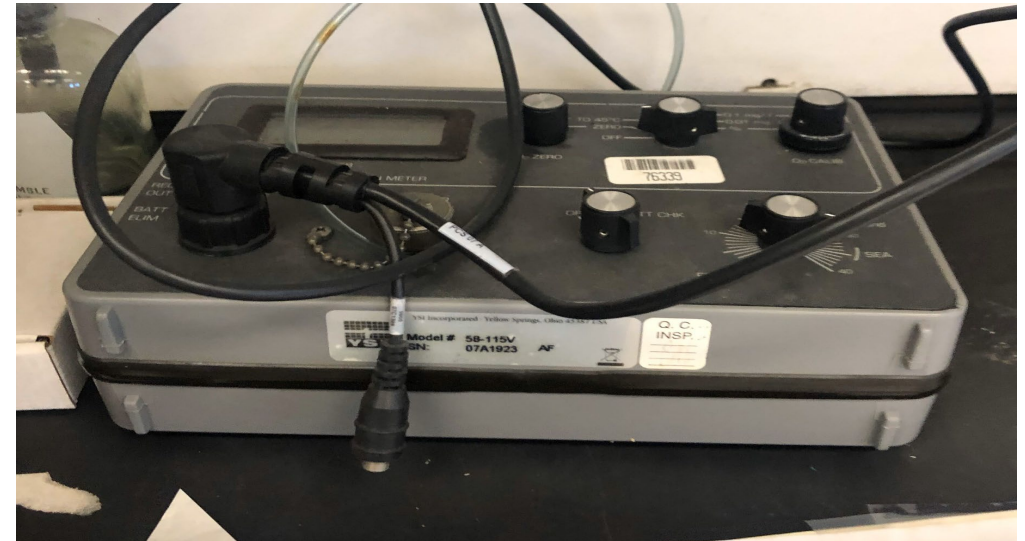
Tier III



TOXICITY TESTING POLYTOX™



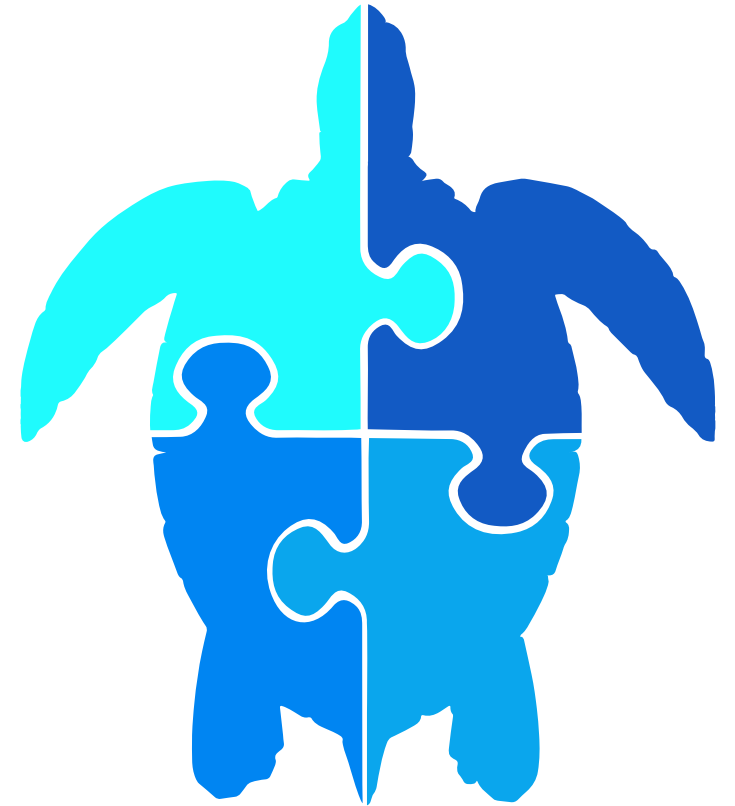
- EPA Approved Test for toxicity
- Performed on a variety of biodegradable polymers
- No toxicity for the coated cups



POLYTOX™ contains specialized microbial cultures that can determine the relative toxicity of water and wastewaters streams in about 30 minutes, with no expensive instrumentation required. The respiration rate is the oxygen consumed by aerobic and facultative bacterial cultures and is expressed as mg of O₂ consumed per liter per minute.

Challenges For Biodegradables

- Despite the MARPOL Treaty rules of no plastics overboard into the ocean, plastics are in the ocean.
- Biodegradable plastics cannot be currently disposed in the ocean (MARPOL Treaty) because they are a “plastic”
- Inability to reach consensus on long-term impact of biodegradable materials
- Commercial availability of marine degradable polymers is limited
- Cost of biodegradable polymers are not favorable compared to petroleum-based resins



A clear plastic cup lies on a sandy beach, partially filled with sand. In the background, the ocean waves are crashing onto the shore, creating white foam. The scene is a close-up of the cup and the sand, with the waves visible in the upper right corner.

Do your part - Get Involved

Educate others and yourself

Promote Sustainability

What can you do?

Dedicated to and forever grateful to: Bill Buzzi and Teresa Clark

Thank You

Dr. Christopher Thellen

Chris.Thellen@endurans.com

Dr. Jo Ann Ratto

joann_rattoross@uml.edu

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Mr. Carl Wirsén - Woods Hole Oceanographic Institution
Professor Grace Chen - University of MA Lowell Plastics Engineering
Ms. Katie Allen and Mr. Charlie Moore - Algalita
Dr. Robert Whitehouse

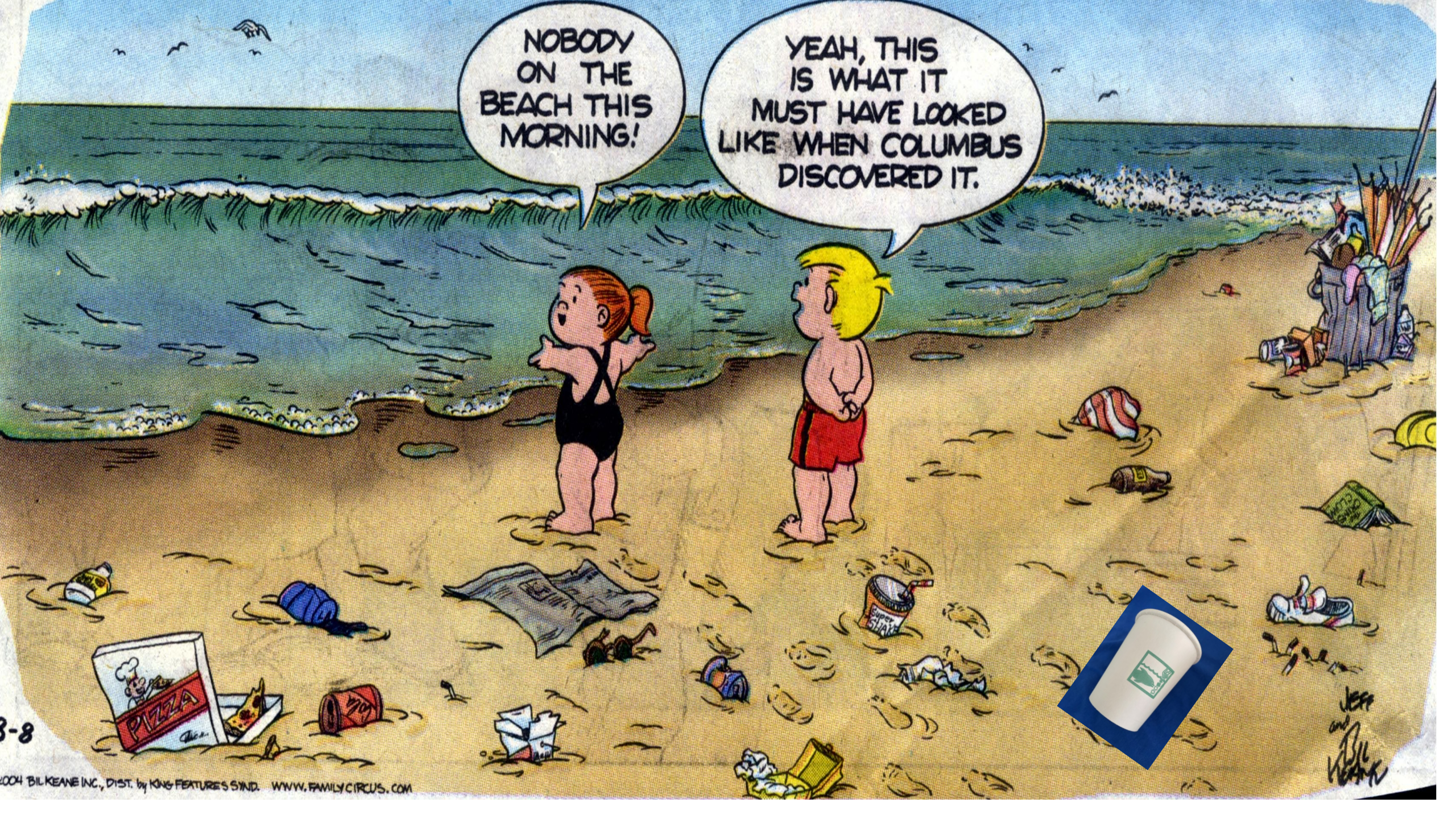




Questions

NOBODY
ON THE
BEACH THIS
MORNING!

YEAH, THIS
IS WHAT IT
MUST HAVE LOOKED
LIKE WHEN COLUMBUS
DISCOVERED IT.



3-8

Jeff
and
Ash
Keane



Remember
when we did
this with
shells???